2018 Civil War US Military Uniform Catalog
Covering the 1855 thru 1871 Era.

- Quality historical reproduction clothing for men since 1975.
- Every garment is hand made under the watchful eye of artisans dedicated to give you the best value for your money.
- Quality materials and construction methods which closely match original garments.
- Manufactured after careful study of original garments at various museums around the country.
- All our clothing is made in our sewing shop in Michigan, USA!

Web Site: www.quarterastershop.com
In 1979, Gayle and I started setting up the Quartermaster Shop tent at various reenactments and skirmishes around the country. We met a lot of really nice folks during the 25 years that we traveled. By 2004, the years of traveling had taken their toll and we were no longer able to set up “in the field”.

With the new direction of our business being Internet Shopping, I encouraged folks to visit our website and just like in the “good old days”, we provided the best service we could and a quality garment that folks could be proud to wear for years to come!

Jeff O’Donnell

In 2013, not content to sit at home just sewing: Kay, Luann and Melissa, of our staff, decided to give “Sutlering In the Field” a try at the Jackson Michigan Reenactment.

Just like Gayle and Jeff, they found that meeting people, making new friends and selling the garments we had made was a unique experience and certainly worth the effort.

Since they are some of the seamstresses who actually sew our garments, their plans are to attend 3 or 4 larger events for the next few years. Can’t sew and travel at the same time!

Look for these wonderful ladies in the field and please stop in and say hello!

Olustee, Florida 150th Reenactment, Feb 2014.
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## CUSTOM SIZING NOTE!  Price surcharge for Big and Tall Men’s Sizes:

All prices shown in the catalog are typically Base Prices for standard sized garments. Because it takes extra fabric and time to make clothing for Big and Tall men, please add the following amounts to the catalog base prices for men over 5’-10” tall or larger than 44” chest or 39” waist.

**ALL FROCKCOATS, GREATCOATS, SACKCOATS, JACKETS, VESTS and WOOL SHIRTS:**
- GREATCOATS ONLY: Add 10% to price for men over 5’-10” tall (Sizes 36 thru 44).
- Add 15% to price for sizes 46 and 48 (Short, Regular or Tall)
- Add 30% to price for sizes 50 and 52 (Short, Regular or Tall)
- Add 45% to price for sizes 54 and 56 (Short, Regular or Tall) (Not all styles available in these sizes).

**ALL TROUSERS:**
- Add 10% to price for waist sizes 40, 42 or 44.
- Add 25% to price for waist sizes 46 or 48.
- Add 45% to price for waist sizes 50, 52 or 54. (Not all styles available in these sizes).

**Sorry. Sizes larger than listed here are not available.**

*** Prices are subject to change without notice. ***

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Visit us on the Web:

www.quartermastershop.com

Telephone: 810-367-6702

Telephone Hours:
Monday thru Friday. 8:00am to 4:00pm (EST)

Please call for appointment before visiting.
FACTORY HOURS AND VISITING: THE QUARTERMASTER SHOP is designed and primarily functions as an "Internet/ Mail Order Business". As such, we don’t have a show room open for walk-in customers. We ask folks who want to stop in to be measured or purchase something from stock to call a few days ahead so we can make arrangements to serve them best. Thank you for this consideration.

HOW SHOULD 1860 PERIOD CLOTHING AND MILITARY UNIFORMS FIT? As historical clothiers, we want our clothing to enhance the impression our customers wish to portray. We feel the best way to do this is to duplicate the correct design and period fit of men’s clothing from those bygone days. We want folks to be aware before they purchase from us that historical clothing fits differently than modern men’s clothing.

So what type of fit should you expect when purchasing quality reproduction clothing? In those days, Victorian society required a person to stand and function quite formally. Dress uniforms and civilian coats were designed to be worn somewhat tight to the body to restrict movement to obtain a more formal posture. The shoulder seams of a coat were placed at the natural shoulder line. Armholes were cut small to allow more movement of the arms without the garment “riding up”. This is the criteria we use when manufacturing our reproduction coats. Trousers were worn high on the waist and loose in the seat area. Reproduction trousers should not be worn “low and tight” like many fellows are doing today. They are not designed to serve as a girdle to hold in a protruding stomach.

Occasionally, a customer will call who has just received their order, concerned about the fit. We sometimes find that the customer expected historical clothing to fit the way his modern day clothing fits. When in fact, to be a quality historical reproduction, it shouldn’t! Almost always, their concern that “it doesn’t fit” is addressed when they learn how correct historical garments are supposed to fit! Now that you have the knowledge, you will know what to expect!

MACHINE STITCHING: In order to keep prices down, our garments are machine sewn. The lock stitch sewing machine was patented in 1846 and used extensively by both sides during the Civil War. In rural areas, many clothing items were still partially or completely hand sewn. Both machine stitched and hand stitched garments are correct for the Civil War period. The button hole sewing machine wasn’t patented until 1883, so all buttonholes should be hand stitched on reproduction garments before 1883. Other than machine stitched buttonholes to keep our clothing more affordable, it is not our policy to deviate from historical tailoring practices and materials. We do offer hand stitched buttonholes at $9.00 each. Or, if you are interested in trying this yourself, we offer a free instruction sheet which explains how you can hand stitch over the machine buttonholes for a very authentic look.

ABOUT OUR FABRICS: Because shades of the same color may vary from dye lot to dye lot, we strongly encourage customers who want different items of the same color to be an exact match, to order all matching items at the same time. All fitting problems must be addressed within ONE WEEK after receiving your garment. If we should have to replace a panel or section, we will have a better chance of a correct color match.

CUSTOM-MADE CLOTHING: For enlisted military clothing, most men will fit into our government issue generic sizes. However, some body shapes require custom-made clothing. Custom-made clothing is made exclusively for a particular person—so it generally doesn’t fit anyone else. CUSTOM CLOTHING IS NOT RETURNABLE FOR REFUND OR EXCHANGE. From the minute the fabric is cut, it is considered "yours". Custom clothing takes more time to manufacture because more attention to the details of fit or design are given to the garment than an "off the rack" generic size garment receives. In many cases, the measurements and details of the clothing are checked numerous times during construction to make sure it fits the body measurements you have given us. This is why correct measurements are so extremely important.

SPECIAL CUSTOM DESIGNED UNIFORMS: For those customers who have done their own research on a particular uniform and wish to order something not in the catalog, please realize that the prices listed herein are "base" prices. Please call or e-mail with particulars for a price quotation. Please fill out a measurement chart and include with your letter or submit on-line.

WHAT SIZES DO WE STOCK? We stock a considerable inventory of enlisted uniforms for both North and South, in men’s sizes 40 through 52 in Regulars and some Talls. Also, trouser sizes from 28W thru 48W. Colors and Sizes of clothing typically in stock are listed on each page. Please visit our website: www.quartermastershop.com. Available Sizes and Price structure for Big and Tall clothing is listed on page 3 of the catalog.
**HOW TO ORDER:** Please fill in the measurement chart and order form COMpletely AND CAREFULLY! Correct measurements are necessary to make clothing that sits correctly. If you have a question with the "How to Measure" instructions found on the measurement chart, please give us a call or email. Many Men's Formal Wear stores that rent tuxedos will measure for free. A recent photograph of you in T-shirt and slacks can be helpful. If you fall into the "Big and Tall Men’s Sizes" listed on page 3, please add the appropriate amount to the garment’s base price. Please add sufficient shipping charges. See TERMS AND CONDITIONS for payment details. On the order form, please detail the particulars about your uniform order completely. The Order can be mailed to us or you can order on-line at: www.quartermastershop.com using our secure Shopping Cart.

**BUTTON NOTE:** Appropriate standard buttons (listed on pages 22 and 23) are included with every garment as needed, unless otherwise requested to delete buttons. With the exception of shirts and trousers, they are not sewn on. This is so you can position the buttons on the garment for a snug or loose fit. For those customers who do not sew, we can sew on our buttons for $1.00 per button.

**ORDER ACKNOWLEDGEMENT:** Orders for items in stock are shipped UPS or US Mail- usually the next day. Orders for custom-made or out-of-stock items are acknowledged with an order confirmation about one week after receipt of order. Anticipated delivery date is given at that time, as production schedules change depending how orders arrive. Any balance due or overpayment is noted at that time also. Usual shipping time on custom orders is about 4-6 weeks.

**TERMS AND CONDITIONS:** Telephone and Website Internet orders for stock merchandise using MasterCard, VISA, Discover, or American Express cards are cheerfully accepted and, if in stock, are shipped the next business day.

**ORDERS FOR CUSTOM ITEMS MUST HAVE AT LEAST 50% PAYMENT AT TIME OF ORDER.** Checks or Credit Cards are accepted.

**ALL ORDERS PAID WITH A PERSONAL CHECK WILL BE HELD UNTIL THE CHECK CLEARS YOUR BANK.**

**CHANGES TO AN ORDER IN PROGRESS:** Any change to an order in progress is very time consuming and adds to the cost due to the additional labor involved. Changes tend to make an order confusing and can cause costly mistakes. Please be sure what you want before you order! If multiple changes to an order are made, an administrative fee of $25.00 will be charged.

**CANCELING AN ORDER:** No cancellations, changes or modifications after material has been cut. We reserve the right to refuse or cancel any order at any time. If we cancel the order, a full refund will be given, regardless of construction status.

**RUSH ORDERS** can occasionally be accommodated. A minimum 25% up-charge is added to cover the overtime wages we must pay our sewing personnel. A RUSH delivers a garment in 4 weeks instead of 8. By planning ahead and allowing us sufficient time to make your custom clothing, you will be handsomely rewarded at the most economical price.

**RETURN POLICY:** Custom-made clothing is not returnable. Please call prior to returning stock items. Any item purchased from stock can be returned for the next larger or smaller size. We reserve the right to charge a 25% re-stocking charge if we have to re-package, press, price the item, or it is outside of the 30 days with receipt. The garment must be in the same condition you received it from us. Also, we request you forward $15.00 with the return garment for re-shipping the new requested size. If exchanging a garment for a larger size requires moving into the Big and Tall size range, additional charges for these sizes can be found on Page 3.

**MISTAKES:** If a mistake is made at our end, alterations are free within 14 days after shipment. If we received in-correct measurements, or if requested alterations do not match the size chart you sent with your order, rework is priced accordingly, plus shipping charges. All fitting problems must be addressed within ONE WEEK of receiving your garment. If we should have to replace a panel or section, you will be assured of the closest color match.

**SHIPPING AND HANDLING CHARGES:** We ship UPS ground delivery for most dependable and US Mail for economical rates. Other delivery services are available upon request. Minimum shipping/handling charges are $15.00 per order. For large items and complete uniform orders, add $29.00. Foreign orders please email for shipping charge quote.

Please be aware that picture quality and color will vary depending on your printer’s settings and ink quality. Monitor color images vary depending on RGB settings and quality.
General Information about the uniforms on pages 6 and 7:

All coats shown on these two pages come standard with our 21 ounce dark blue field service wool and are lined with black cotton, with natural muslin sleeve linings. An Up-Grade to the 16 oz deluxe quality officer’s wool and/or black polished cotton lining is available for all these coats at extra cost. Frockcoat skirts generally extend to about 2” above the knees. All coats and jackets have an inside left breast pocket. All frockcoats have two flaps on the back covering the pockets in the folds of the skirt—see page 22. Sleeves on Officer’s Frockcoats and Shelljackets have the functional cuffs with three button closure as standard. US Eagle General Service buttons are supplied but not sewn on. Other button styles are available. Our frockcoats have raw bottom skirt edge as per original examples.

The Frockcoat with Epaulets and Sash is Full Dress, whereas the Frockcoat with Shoulder Boards is Undress. Officer’s Fatigue Uniforms (Shelljackets and Blouses) use only the Shoulder Boards. Epaulets and Shoulder Boards are sold separately—see Page 10 and 11. When ordered with a coat or jacket, we are happy to attach them for a modest fee. Made in USA!

US GENERAL’S DOUBLE BREASTED FROCKCOAT has dark blue velvet collar and cuffs per Army regulations with button spacing according to rank. Brigadier General has front buttons in 4 sets of two (total 28 buttons). Major General has front buttons in 3 sets of three (total 28 buttons). This coat was used by General Officers from 1851 thru 1889 with minor variations.

- #400M M-1858 US Major General’s Frockcoat ……… $399.00
- #400B M-1858 US Brigadier General’s Frockcoat …. $399.00
- Sew on the Buttons ................................................... $28.00

US SENIOR OFFICER’S DOUBLE BREASTED FROCKCOAT has the 14 button front, equally spaced per regulations. Senior (also called Field Grade) Officers were Majors, Lt. Colonels and Colonels. Collar and cuffs are the same cloth as the coat. Button total is 24.

- #401 M-1858 US Senior Officer’s Frockcoat ………… $369.00
- Sew on the Buttons ................................................... $24.00

US JUNIOR OFFICER’S FROCKCOAT is single breasted with a nine button front. Junior (also called Company Grade) Officers were Captains, First Lieutenants and Second Lieutenants. Collar and cuffs are made of the same cloth as the coat. Button total is 19.

- #403 M-1858 US Junior Officer’s Frockcoat ………… $339.00
- Sew on the Buttons ................................................... $19.00

US GENERAL’S DOUBLE BREASTED SHELLJACKET is identical to the US General’s Frockcoat except there is no skirt. Gold Sleeve Braid not available on General’s Shelljacket. Coat has a total of 24 (Major General) or 22 (Brigadier General) buttons. See Shoulder Boards on Page 11. Epaulets are not worn on the jacket. *Made in USA!*

- **#440M** Major General’s Shelljacket $339.00
- **#440B** Brigadier General’s Shelljacket $339.00
- Sew on the Buttons $24.00

US SENIOR OFFICER’S SHELLJACKET (pictured at mid-right) is identical to the Senior Officer’s frockcoat except there is no skirt. Gold Sleeve braid to designate rank may be added to the sleeves at extra cost, see page 12. If the sleeve braid is ordered the sleeves are “tube style” (non-functional) and the buttons are placed for decoration only. Coat has a total of 20 buttons. Epaulets are not worn on the jacket. *Made in USA!*

- **#420** US Senior Officer’s Shelljacket $299.00
- Sew on the Buttons $20.00

US JUNIOR OFFICER’S SHELLJACKET (third picture on right) is single breasted and shown with optional gold sleeve braid (found on Page 12) with a 9 button front. Everything else is the same as the frockcoat except there is no skirt. If the Sleeve braid is ordered, the sleeves are “tube style” (non-functional) and the buttons are for decoration only. General Service buttons are supplied loose. Coat has a total of 15 buttons. Epaulets are not worn on the jacket. *Made in USA!*

- **#404** US Junior Officer’s Shelljacket $259.00
- Sew on the Buttons $15.00

*Due to the comfort of these Jackets “in the field”, Officers continued to wear them well into the Indian War period.*

**EXTRA COST OPTIONS AVAILABLE FOR UNIFORMS ON THESE TWO PAGES**

All Uniforms these pages—See Additional Charges for Big and Tall Clothing on Page 3
Upgrade Fabric in Frockcoats to 16 oz Deluxe Dark Blue Wool, add .................. $65.00
Upgrade Fabric in Shelljackets to 16 oz Deluxe Dark Blue Wool, add .................. $55.00
Upgrade Lining to Polished Cotton in Frock or Jacket, add .......................... $29.00
Pad and Quilt front chest lining area, (See Page 22) add .......................... $65.00
Exterior front watch pocket (Specify Right or Left side), add ...................... $20.00
For Officer’s Epaulettes and Shoulder Boards—See Pg 10 & 11. Gold Sleeve Braid—Pg 12.
Sew Epaulette Attaching Hardware on Frockcoat Shoulders, add .................. $35.00
Sew Shoulder Board attaching Eyes on Frockcoat or Jacket Shoulders ........ $25.00
Hand Stitch Shoulder Board directly to Frockcoat or Jacket .................. $35.00

**Button Upgrades Available (See page 23)**
For Officer’s Letter buttons, (Specify “A”, “C”, “D” or “I”) add .............. $0.75 each
For General or US Staff Officer buttons, add ...................................... $0.75 each
Hand Stitched Button Holes .......................................................... per buttonhole ... $9.00

Some items shown are extra cost options. Actual Colors may vary slightly due to lighting conditions during photography.
Features of our Civil War era **US Officer Blouses (Sackcoats)** are the 19oz field service dark blue wool and tube style sleeves (non-functional cuffs) with three small buttons for decoration. Coats are lined with black cotton and have natural muslin sleeve linings. Our US Officer’s sackcoats feature a body length 3” longer than the enlisted sackcoat, other lengths are available. The popular rounded rolling collar is standard (as seen in top and bottom photographs). Notched lay down collar may be specified at time of order at additional charge—see #520 Senior Officer Sackcoat at mid-left. Standard Coat is without exterior pockets. Up to four exterior pockets and/ or 1/2” Black wool lace edge trim can be added to any coat shown here—see Junior Officer’s blouse below. Options priced below. General Service buttons are supplied loose ready for you to sew on. Shoulder Boards are priced separately on page 11.

**US GENERAL OFFICER’S FATIGUE BLOUSE**—General Officer’s coat is double breasted and has dark blue velvet collar and cuffs. Specify rank of General for proper button arrangement; 4x2 pattern for Brigadier; 3x3 pattern for Major General. If the optional 1/2” Black edge lace is ordered on General’s Sackcoats it is not placed on the velvet collar or cuffs. Made in USA!

- **#530B** US BRIG GENERAL OFFICER’S FATIGUE BLOUSE .......... $339.00
- **#530M** US MAJOR GENERAL OFFICER’S FATIGUE BLOUSE .......... $339.00
- Sew on Buttons ........................................................................... $22.00

**US SENIOR OFFICER’S FATIGUE BLOUSE**—For Field grade Officers is double breasted with 8 or 10 button front—(10 is seen at left). The Rolling collar is standard. Optional notched lay down collar and exterior pockets are seen in photo.

- **#520** US SENIOR OFFICER’S FATIGUE BLOUSE .................... $299.00
  Sew on Buttons ........................................................................... $10.00

**US JUNIOR OFFICER’S FATIGUE BLOUSE** (SACKCOAT) (pictured at lower left) is single breasted with rolling collar and either a 4 or 5 button front. Optional 1/2” Black Edge Braid and Three Exterior Pockets are seen in the photo. For other options, see below. Made in USA!

- **#506** US JUNIOR OFFICER’S FATIGUE BLOUSE .................... $269.00
- Sew on Buttons ........................................................................... $5.00

**EXTRA COST OPTIONS AVAILABLE ON US OFFICER’S SACKCOATS:**

- Fabric Upgrade to 16 oz Deluxe Dark Blue Wool, add ................... $65.00
- Lining Upgrade to Black Polished Cotton, add ............................... $29.00
- Shoulder Boards, (loose) per pair (SPECIFY RANK and Branch of Service) .. $29.00
- Sew Clips on coat to attach Shoulder Boards, add ......................... $25.00
- Hand sew Shoulder Boards directly to coat add ............................ $35.00
- Exterior front pockets (up to 4) (Specify location), add for each pocket ...... $20.00
- Add 1/2” Black Mohair lace edge braid ........................................ $65.00
- Notched Lay Down Collar in place of Rolling Collar, add .................. $40.00

**Button Upgrades Available (See Page 23):**

- Up Grade to Officer’s Letter buttons (Specify “A”, “C”, “D” or “I”), add ...... $0.75 ea
- Up Grade to General or US Staff Officer buttons, add ...(Muffin style) ........ $0.75 ea
- Hand Stitched Button Holes ................................................................ $9.00 ea
Regulation M-1861 US CHAPLAIN’S FROCKCOAT is identical to US Junior Officer’s Frockcoat (shown on page 6) except made using our 16oz Deluxe Black wool. By US Regulations, Chaplains did not wear Epaulets or Shoulder Boards since they were considered “non-combatants”. As per US Army Regulations, Chaplain's buttons are covered with black cloth.

In 1864, the Uniform Board added “black herringbone lace” to the front of the Chaplain’s frockcoat. See image at middle right. Coat is identical except for the addition of this chest lace. The Model 1864 was used until 1888 when the herringbone lace was removed from the coat– reverting to the 1861 model style. Made in USA!

- #413 M-1861 US Army Chaplain's Frockcoat (without any lace on front)…. $399.00
- #6413 M-1864 Chaplain's Frockcoat with Herringbone Lace on Front ….. $469.00

- #430 Vest Military Style in16 oz Deluxe Black wool with Black buttons ….. $155.00
- #414 Trousers Foot Style #701 in 16oz Deluxe Black wool ………….. $199.00

Up-Grade to Hand Stitched Button Holes per buttonhole …………… $9.00
Sew on Buttons…………………………………………………………… $1.00 ea

VETERANS RESERVE CORPS OFFICER’S UNIFORM- In 1862, the US Congress authorized placing Officers and Enlisted who were convalescing from wounds into a special branch called the Invalid Corps. In 1864, the name was changed to the Veterans Reserve Corps and included men who were no longer able to serve in the field. Both the Frockcoat and Trousers are made in our 21 oz Sky Blue wool. A deluxe grade of sky blue wool is available. The collar and cuffs on the coat are dark blue velvet. Lining of the coat is black with sleeve lining being natural cotton. Cuffs are functional and have three small buttons. The General Service Eagle buttons are used. Either the plain dark blue forage cap #804 or Officer’s kepi is worn with this uniform. Order Infantry Officer’s Shoulder Boards on page 11 for the Berdan Officer Coats. Made in USA!

- #403B Berdan Officer’s Frockcoat…………………………………… $369.00
- #736 Berdan Officer’s Trousers are dark green wool with side seam pockets. A 1/8” light green pipe is in the outseam. Fly front with 11 black metal buttons.
  - #736 Berdan Officer Trousers ………………….. $179.00
  - Hem pant legs………………………………………………….. $20.00

#701 VRC Trousers are foot pattern with side seam pockets and have a distinctive double stripe of dark blue wool with a 3/8” window between the stripes. …………………….. $189.00

Sew on the Trouser buttons (11)………………………………………………. Free
Watch Pocket on Right Side at waistband, add ………………………….. $20.00
GOLD EPAULETS are worn on the US Officer’s Frockcoat for Full Dress occasions from 1851 thru 1871 and are available with three different fringe diameters for the different Officer ranks. Various rank insignia is available and in stock. Regimental Discs are custom order and take about 8-10 weeks to get. Specify Branch of Service and Regimental Number when ordering Regimental Discs. General’s and Officers of the General Staff did not wear Regimental Discs. General Staff Officers had a gold wreath surrounding silver letters in Old English of their departments. In some very early War photographs, Confederate Officers can be seen wearing these devices also. How long they continued to be used by Confederate Officers is unknown. Imported.

The insignia of rank that goes on the Officer Epaulets is shown at lower left. The customer should pin the insignia on to the strap of the Epaulet— not glue. Instructions for pinning are included when the insignia is purchased.

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>Single Silver Bar</td>
<td>$10.00/ pair</td>
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<tr>
<td>Two Silver Bars</td>
<td>$19.00/ set</td>
</tr>
<tr>
<td>Silver Oak Leaf</td>
<td>$15.00/ pair</td>
</tr>
<tr>
<td>Silver Eagle</td>
<td>$20.00/ pair</td>
</tr>
<tr>
<td>One Lge Silver Star</td>
<td>$19.00/ pair</td>
</tr>
<tr>
<td>1 Lge &amp; 1 Sm Silver Star</td>
<td>$35/ set</td>
</tr>
</tbody>
</table>

Epaulet Rank Insignia and Regimental Discs.

- **Second Lieutenant** - No Insignia Used
- **First Lieutenant** - Single Silver Bar .......$10.00/ pair
- **Captain** - Two Silver Bars ............$19.00/ set
- **Major** - No Insignia Used
- **Lieut Colonel** - Silver Oak Leaf ............$15.00/ pair
- **Colonel** - Silver Eagle .................$20.00/ pair
- **Brigadier General** - One Lge Silver Star....$19.00/ pair
- **Major General** - 1 Lge & 1 Sm Silver Star...$35/ set

Regimental Discs - $19.00 per pair.
Specify Branch of Service and Numeral desired when ordering.
(Regimental Discs are Custom Order and take 8-10 weeks to get.)

Regimental Discs are not used on General’s or General Staff Epaulets.
**US ARMY SHOULDER BOARDS; ARMY AND MARINE WAIST SASHES**

**US ARMY OFFICER SHOULDER BOARDS**
for Undress and Fatigue Uniforms- Our Shoulder Boards have hooks on the back so that they can be hooked to a little bar that is sewn on the shoulders of a coat. This method of attachment is preferable to sewing the boards directly to the shoulders.

Why? Because by removing the boards after each use, they will not be damaged from over bending while hanging on a hanger or damaged by dry cleaning chemicals when taken to the dry cleaners. And you won’t give the Dry Cleaners a chance to lose them—so it’s always best to remove them. The attaching bars and installation instructions are provided with the Boards. *Imported.*

**Please specify Rank and Branch of Service.**
- #5889 Shoulder Boards (by the pair) … $29.00
- We can sew the attaching clips on the coat shoulders when you order a coat for … $25.00
- We can had stitch shoulder boards directly to your coat…………………………………… $35.00

**Branch of Service Colors:**
- Generals and Staff ………….. Black
- Artillery …………………….. Red
- Cavalry …………………….. Yellow
- Infantry …………………….. Blue
- Medical …………………….. Black

**MILITARY SASHES-** US Army and Marine Regulations called for officers to wear a silk net sash for Full Dress occasions as a badge of rank. It was to be wrapped twice around the waist and tied at the left hip. The pendent was to extend no longer than 18” below the waist. From 12” to 18” is typical. US Sergeant Majors, Quartermaster Sergeants, Hospital Stewards and First Sergeants were to wear a scarlet (red) wool sash. Please specify color when ordering. The Crimson sash and the Buff sash are available in two lengths—standard and long. All other colors are only available in the standard length. *Imported.*

- #1901 MILITARY SASH (30W thru 40W)…… $49.00
- #1901L LONG Length SASH(42W thru 48W)..$59.00

(Long Length available in Crimson, or Buff Only)

**Explanation Of Colors used:**
- US General Officers ………………………… Buff
- US Artillery, Cavalry, Infantry, Staff Officers and US Marine Officers ………. Crimson
- US Medical Officers ……………………. Emerald
- US NCO Sash ……………………. Scarlet (Red)
By Regulations, the sleeves of Officer’s Cloak Coats were to have black braid to indicate the officer’s rank—since no other rank system was worn on the overcoat. The amount of rows on the sleeves corresponded to the amount of rows on the Officer’s Kepi cap. Basic Cloak Coat above is for Second Lieutenant without Sleeve Braid. Use the upper price row (see below) when adding braid to the Cloak Coat.

Although not Regulation, Gold Sleeve Braid can be added to the plain sleeves of US Officer’s Shell Jackets as mentioned on page 7. See the lower price row. Deluxe FLAT braid is also available.

Scroll design and amount of rows to indicate rank are seen at right.

By Regulations, the sleeves of Officer’s Cloak Coats were to have black braid to indicate the officer’s rank—since no other rank system was worn on the overcoat. The amount of rows on the sleeves corresponded to the amount of rows on the Officer’s Kepi cap. Basic Cloak Coat above is for Second Lieutenant without Sleeve Braid. Use the upper price row (see below) when adding braid to the Cloak Coat.

US Officer Sleeve Braid

<table>
<thead>
<tr>
<th>Rank</th>
<th>First Lieutenant</th>
<th>Captain</th>
<th>Major</th>
<th>Lt Colonel</th>
<th>Colonel</th>
<th>General</th>
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<td>Price</td>
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<td>$55.00</td>
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<td>$69.00</td>
<td>$79.00</td>
<td>$89.00</td>
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<tr>
<td>Price</td>
<td>$59.00</td>
<td>$79.00</td>
<td>$89.00</td>
<td>$119.00</td>
<td>$139.00</td>
<td>Not Avail</td>
</tr>
</tbody>
</table>

Add Black Silk Braid to Jacket or Cloak Coat Sleeves … $45.00
Add Gold Soutache Braid to Officer ShellJacket Sleeves … $49.00
Add Gold FLAT Braid to Officer ShellJacket Sleeves …… $59.00
Rain Coats - both single breasted and double breasted versions. The pattern is based on numerous period images of officers wearing raincoats. The waterproofing formula has been supplied by Mrs. Linda Lammers. We generously apply this over a stout 8 ounce cotton drill for strength. Coat is unlined and has two exterior pockets with flaps and rolling collar. Matching fabric buttons, black imitation gutta percha (plastic) buttons or brass military buttons can be specified. Made in USA!

#608S  Single Breasted Raincoat ..........  $279.00
#608D  Double Breasted Raincoat ..........  $299.00
Over their uniforms during the winter months, Union Soldiers were issued a **Greatcoat**. In many cases, Johnny Reb obtained one of these after a Yankee supply train was raided.

The Army greatcoat models of 1851 were used until 1872. Foot style (as worn by Infantry, Hospital Steward, Ordnance and Engineers) is single breasted with a standing collar and elbow length cape. Mounted style (worn by Cavalry, Artillery and Dragoons) is double breasted with stand and fall collar and cuff length cape. Cape is unlined.

Our coat is made of quality heavy weight wool with a heavy cotton jean body lining that extends below the waist. An optional wool body lining, for the ultimate in warmth, is available at extra cost. US Enlisted Greatcoats feature turn down sleeve cuffs and have a split back seam with two piece back belts. Back belts have two buttonholes and one button for waist adjustment. All styles have raw bottom skirt edges per originals. US Army Regulation Enlisted Greatcoats are Sky Blue wool and typically stocked in MED, LGE, and XL sizes with cotton jean lining. **Militia Dark Blue Greatcoats are custom order.**

*Made in USA!*

(L to R) #604 US Enlisted Foot Greatcoat; Same Coat back view; #604D US State Militia Foot Greatcoat; #605 US Enlisted Mounted Greatcoat with optional Corporal Chevrons; #605D US State Militia Mounted Greatcoat.

#604 US Army Sky Blue FOOT GREATCOAT ..... $299.00
#604D US Militia Dark Blue FOOT Greatcoat ..... $299.00
Sew on the Buttons .................................................. $12.00

#605 US Army Sky Blue MTD GREATCOAT ....... $329.00
#605D US Militia Dark Blue MTD Greatcoat .......$329.00
Sew on the Buttons .................................................. $19.00

For Wool Body Lining in either coat, add ....................... $40.00
Rank Chevrons can be added to these sleeves, see page 21.

For Pricing on Big and Tall Sizes, Please see Page 3.
Hand Stitched Buttonholes .. per each buttonhole . $9.00
Shown at right is the **M-1858 Regulation Enlisted Frockcoat** that was the Dress Uniform for Infantry, Heavy Artillery, Engineers, Hospital Stewards and Ordnance. Probably the most famous was the Iron Brigade. The coat is piped on the collar and cuffs to designate branch of service. Skirt length is 3/4 of the distance from your hip to your knee. You may cut it shorter if you desire. Our 21oz field service wool is featured. The upper body is lined with cotton and includes an inside left breast pocket with two pockets in the folds of the skirt. Optional padding and quilting of the chest area is available. Our frockcoats have raw bottom skirt edges per originals. Infantry Frockcoats are stocked in sizes from 40Regular to 52Tall. All others are custom order. Some coats shown with optional items. *Made in USA!*

**BRANCH OF SERVICE COLORS:**
- Foot Artillery - Red (Scarlet)
- Engineers - Yellow
- Infantry - Sky Blue
- Hospital Stewards and Ordnance - Crimson (Dark Red)

**#501I INFANTRY FROCKCOAT** ..... **IN STOCK** ........ $279.00
**#501A ARTILLERY FROCKCOAT** ........................................ $289.00
**#501E ENGINEER FROCKCOAT** … (not shown)………….. $289.00
**#501H HOSPITAL STEWARD FROCKCOAT**……………….. $329.00
(The Hospital Steward Frockcoat includes the Special Half Chevron for that rank sewn on.)

**#501O ORDNANCE FROCKCOAT** … (not shown) ....... $289.00

**Options for above frockcoats:**
- Up Grade to the 16 oz Deluxe Dark Blue Wool, add ................ $65.00
- Musician’s front tape trim to 501A or 501I, add ................... $65.00
- Padded and quilted front chest lining, add ......................... $65.00
- Sew on the buttons ............................................................ $13.00
- Hand stitched button holes .............................................. per each hole .. $9.00

See Rank Chevrons on Page 21.

**BERDAN’S SHARPSHOOTER FROCKCOAT,**
*model of 1861,* is made in dark green wool with light green piping and a brown polished cotton body lining with natural cotton sleeve lining. The Berdan frockcoat is supplied with US Eagle buttons in brass or black finish. Either are correct. All Sharp Shooter uniforms are custom made for each individual. *Made in USA!*

**#501B Berdan Sharp Shooter Frockcoat** ….. $329.00

See Berdan Rank Chevrons on page 21.

See Berdan Trousers on page 19.

See Rank Chevrons on Page 21.
Please See Page 3 For Big and Tall details.
These waist length jackets trimmed in Branch of Service colors were worn by many **Union Cavalry and Artillery** units. Our jackets feature our 21 ounce field service wool with natural cotton muslin lining as standard. Optional chest padding and lining fabrics are available at extra cost. Our top quality wool lace is featured on these fine jackets. The M-1858 jacket has two bolsters in back to support the waist belt. The trimmed jacket front has 12 small US Eagle buttons supplied. Collar has the double side buttons for Regulars. *Made in USA!*

**Specify trim color on the M-1858 jacket:** Horse Artillery - Red, Cavalry - Lemon Yellow, Dragoons - Orange, Mounted Rifles – Green. Cavalry and Artillery jackets are typically **In Stock** with Regulars collar in sizes 40R thru 56Reg. All others are custom order.

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<thead>
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<th>Style</th>
<th>Description</th>
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<tr>
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<td>M-1858 ENLISTED ARTILLERY JACKET</td>
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<td>M-1858 ENLISTED CAVALRY JACKET</td>
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<td>#601D</td>
<td>M-1858 ENLISTED DRAGOONS JACKET</td>
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<td>#601M</td>
<td>M-1858 ENLISTED MTD RIFLES JACKET</td>
<td>$239.00</td>
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</table>

With Musician's Front Tape Trim on 601, add $65.00
Up Grade to Osnaburg body lining, add $19.00
Padded and quilted front chest lining, add $65.00
Sew on all the Buttons, add $15.00
Hand Stitched Button Holes per each hole $9.00
See Chevrons on Page 21.

**UNTRIMMED MILITIA ROUNDABOUT** - Several State Militia units (of all branch types) were issued untrimmed versions of the above jacket, commonly called a Roundabout. Our Militia jackets feature our 21 ounce field service wool with natural cotton muslin lining as standard. The Roundabout features a somewhat lower collar, 9 button front and tube style sleeves without buttons. The back is plain - without bolsters. *Made in USA!*

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<tr>
<td>#602</td>
<td>ROUNDABOUT (All are custom order)</td>
<td>$189.00</td>
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</table>

Exterior front pocket (Specify Location), add $20.00
Shoulder Straps with buttons, add $20.00
Belt Loops with buttons, add $20.00
Sew on the Buttons $9.00

**#502 INFANTRY SHELLJACKET - CUTOFF FROCK:** A few infantry units took to cutting the skirt off the frockcoat in warmer weather to make a shorter jacket. Although not regulation, this was considerably more comfortable to wear during the summer months. Same specifications as the #5011 frockcoat on previous page but without the skirt ...$239.00

**#2020 VETERAN’S RESERVE CORPS Jacket** - Enlisted men who were no longer able to serve in the combat arms were assigned to this branch. Jacket is the French “Chasseur” style which is slightly longer than the Mounted services jacket. The front buttons extend to the waist only. There are no bolsters on the back. Our 21 ounce Sky Blue wool is trimmed with 1/2” dark blue wool lace. Natural cotton lining. *Made in USA!*

- **#2020 VETERAN'S RESERVE CORPS Jacket** $259.00
- Sew the buttons on this jacket for $16.00

Unless Specified, Uniforms on these pages are Custom Order – Allow 6 weeks. See Page 3 For Big and Tall details.
NEW YORK STATE MILITIA SHELLJACKET: The very distinctive jacket issued to many New York troops is pictured at left. Our 21 oz dark blue wool is used with a brown cotton lining. The shoulder tabs are trimmed in branch of service color, and one belt loop is located on the left side. The standard sleeves are tube style without any trim. Optional Tri-point cuff flash (see Artillery version sleeve) or pointed piped cuff (see Infantry jacket on previous page) can be added to sleeves at extra cost. Standard Jacket features an 8 button front. An optional 9 button front is also available. New York State Seal Buttons are supplied loose. See Chevrons on Page 21. Made in USA!

- #503A NEW YORK STATE MILITIA ARTILLERY JACKET ...$259.00
- #503I NEW YORK STATE MILITIA INFANTRY JACKET ......$259.00

----- Options Available on this Jacket ----- 
- For right front exterior pocket, just above waistline, add .... $20.00
- With pointed Piped cuff, add ........................................ $20.00
- With Tri-point cuff Flash, add ....................................... $20.00
- Sew On Buttons .......................................................... $10.00
- Deluxe 16 oz Dark Blue wool, add .............................. $55.00

Our M-1858 US FATIGUE BLOUSE (SACKCOAT) comes in two distinct versions. The Commercial Contract coat uses our 21 ounce Dark Blue (Field Service) wool and is unlined. Our Arsenal Blouse copies the features of US Arsenal made coats and uses a 12 ounce Dark Blue wool flannel and is lined with Osnaburg – a heavy cotton fabric.

Both blouses feature a rolling collar, inside pocket, 4 button front and split cuffs as per originals. Both versions of this blouse are stocked in various sizes. You'll be proud to wear either one of these fine reproductions! Made in USA!

- #504 US SACKCOAT - COMMERCIAL GRADE (Unlined) ..... $129.00
- #505 US SACKCOAT - ARSENAL ISSUE (Cotton Lined) ...... $179.00
- Sew on the buttons, add .................................................... $4.00
- Hand Sewn Buttonholes (4) ............................................ $36.00

The #504 Commercial Blouse is also available on Custom Order with a cotton lining added. Specify No. 504-L. Price is $179.00. Allow 6 Week Delivery.

Our US MILITARY VESTS feature the 21 oz Dark Blue or 21 oz Sky Blue field service wool fronts. The back and belts are black cotton, and the lining is natural muslin. Deluxe wool up grades for Officers are offered in either dark blue, sky blue or buff. Vest has a small standing collar with three exterior pockets. Nine small brass US General Service Eagle buttons are supplied loose ready for you to sew on. The back is adjustable by means of a belt with buckle. Specify wool color desired when ordering; Dark Blue or Sky Blue. Dark Blue available from stock in most sizes. Made in USA!

- #708 US Military Vest with small standing collar .............. $125.00

EXTRA COST OPTIONS available on these vests:
- Up Grade to Deluxe Dark Blue, Sky Blue or Buff Wool...... $29.00
- Black Polished Cotton back (Officer’s version), add ........... $9.00 (If Buff wool is ordered, the back color up-grade is to White Polished Cotton)
- Sew on 9 US Eagle Buttons .............................................. $9.00
- Hand Sewn Buttonholes (9) ............................................. $81.00

Other buttons available at extra cost, see page 21.

Please see Big and Tall Size and Pricing details on Page 3.
US MILITARY TROUSERS— Our US Army trousers feature our 21 ounce field service wool and have side seam front pockets and split back waistband with cord tie as standard. The Full Dog Ear pocket style (below at left) and the back belts with buckle (below on right) are available at extra cost. There are no back pockets on Civil War era trousers. A 1” higher rise than today’s blue jeans is featured. Trousers should be worn quite loose. Legs are left unhemmed so that you may hem them the length that you want. Tin buttons for fly and suspenders are supplied. ONE front suspender button on each side is standard. If two per side are desired, specify and add $0.50. Mounted style has an extra layer of wool in the seat and inner leg area.

The M-1858 model dark blue Trousers for Line Officers and Enlisted are available on custom order. In 1861 the Regulation color was changed to Sky Blue for Line Officers and Enlisted. By Regulations, Generals and Staff Officers continued to wear Dark Blue Trousers throughout the War. Specify wool color desired when ordering trousers. A wide range of sizes for the M-1861 Foot and Mounted trousers are stocked in Sky Blue with Side Seam Pockets and without any rank trim. Made in USA!

#5840 M-1858 US FOOT Trousers in DARK BLUE WOOL ………….. $129.00  
#5845 M-1858 US MOUNTED Trousers in DARK BLUE WOOL…… $159.00

#701 M-1861 US FOOT TROUSERS in SKY BLUE WOOL ………….. $129.00  
#703 M-1861 US MOUNTED TROUSERS in SKY BLUE WOOL ……… $159.00

Sew on Trouser Buttons (9 or 11) ....................................................Free

Please see Page 19 for Cotton Drawers (Period Underwear)

Colors may vary slightly due to lighting conditions during photography.

EXTRA COST OPTIONS: (Allow extra manufacturing time)
Up Grade to Deluxe Wool in Foot Style Trousers, add ............ $50.00
Up Grade to Deluxe Wool in Mounted Style, add ................. $70.00
(Specify Deluxe Sky Blue or Deluxe Dark Blue at time of order)
For Full Dog Ear (Mule Ear) Pockets, add .............................. $20.00
For Buttons in the corner of Full Dog Ear Pockets add ................ $1.00
For right hand waistline watch pocket, add ............................ $20.00
For rear belts with adjustment buckle, add ............................ $20.00
Hem Trouser Pant Legs— Specify Inseam Length, add ........... $20.00
(Stock Trousers are NOT RETURNABLE if they are hemmed.)

TROUSER RANK TRIM OPTIONS: (Rank trim is sewn on while trousers are being sewn. Not to a pair already made.)
Generals and Staff Officers: (1858 thru 1871 Regulations)
US Army General’s Trousers - No trim used.
US Army Staff Officer 1/8” WORSTED WOOL PIPING, add .............. $49.00

US Line Officers and NCOs serving with troops:
US Army Officer’s 1/8” WORSTED WOOL PIPING, add .......... $39.00
US Army Cpl’s 1/2” WORSTED WOOL STRIPE, add ............... $39.00
US Army Sgt’s 1-1/2” WORSTED WOOL STRIPE, add ............. $39.00

Please Specify Branch of Service color when ordering above. The trim color for Infantry is light blue on Dark Blue trousers and dark blue on Sky Blue trousers.

#5840 M-1858 Trousers with Infantry Sgt’s Stripe  
#5845 M-1858 Mounted Trousers

#701 M-1861 Trousers with Artillery Sgt’s stripe.  
#703 M-1861 Mounted Trousers

Please see Page 3 For Big and Tall Size and Pricing details. Prices are subject to change without notice.
**Civil War Era - Trousers - Berdan; Cotton Drawers**

**#735 Berdan Sharp Shooter Trousers** in 21 oz Green wool, side seam pockets, split waistband with cord tie in back. ……………………. $149.00
Sew on the 11 Black Metal buttons, add …………………………….. Free
#736 with 1/8” Light Green Cord Pipe for Officer, add …………… $39.00

Made in USA!

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**701Z-114PA Zouave Trousers** are available in Red Wool complete with pleated front, tapered to ankles, gold soutache trim around the pockets, side seam pockets, pewter buttons sewn on……………………………………….. $285.00
- Hand Sewn Buttonholes (5) …………………………………….add $45.00

**701Z-14BROOKLYN Zouave Trousers** are available in Red Wool complete with pleated front, tapered to ankles, natural thread, per originals, side seam pockets, pewter buttons sewn on……………………………………….. $189.00
- Hand Sewn Buttonholes (5) …………………………………….add $45.00

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**Civil War Era Cotton Drawers (Underwear)**

**Natural Cotton Drawers** - Period style full length cotton underwear from an original pattern. Fine quality natural cotton with two Mother of Pearl buttons closing the front and fly. Cotton ties at the pant bottoms prevent critters from crawling up your legs. No pockets. Stocked in three sizes—Medium for waist sizes 33 thru 37; Large for waist sizes 38 thru 41; XLarge for waist sizes 42 thru 45. Made in USA!

**#1740 Stocked Sizes** (Small, Medium, Large, X-Large, and XX_Large)……. $79.00
The waist size may be adjusted somewhat by moving the front waistband and fly buttons farther from the right side edge.
**BUTTONS, BUCKLES, HOOKS AND EYES AND OTHER THINGS**

**BUTTONS ...** As mentioned on page 5 of the catalog, all of our brass button garments are supplied with the appropriate STANDARD BUTTONS listed below. They are not sewn on, as many customers prefer to position the buttons where they want, then sew them on. For those folks who don’t sew, we will be happy to sew on any button for $0.75 each. Some SPECIAL BUTTONS and State Seal Buttons are available at extra cost and may be ordered with your uniform in place of the standard buttons. There is a small surcharge for these special buttons, please call for up-charge. Buttons may be purchased separately using the below stock numbers. **All Button and Buckle images shown here are actual size.**

**STANDARD BUTTONS supplied with our Civil War military uniforms shown here.** These buttons are Made in America by the Waterbury Button Company. Top Quality and Well Made.

- **#1810** - $2.25  
  1833 – 1882 US Eagle – General Service

- **#1811** - $2.25  
  1861-1872 US Eagle – Sharp Shooters

- **#1812** - $1.95  
  Standard on USMC Uniforms

- **#1811B** - $2.25  
  1861-1872 US Eagle – Sharp Shooters

- **#1812B** - $1.95  
  Standard on USMC Uniforms

**Various Trouser and Shirt Buttons, and Miscellaneous Buckles and Hardware** as supplied with our uniforms and civilian garments shown here.

- **Pewter Trouser** #1821  
  $0.50 (1833 to 1857)

- **Tin Paper Back Trouser** #1824T  
  $0.50 (1858 to 1884) *

- **Black Metal Trouser** #1824B  
  $0.50 (1884 to 1899) *

- **Bone Trouser Button** #488  
  $0.75 (5/8”) (Cow Bone) *

- **Mother of Pearl Shirt** #1822  
  $0.35 (1/2” only)

- **Bone Shirt Button** #489  
  $0.60 (1/2”) (Cow Bone) *

- **Hook and Bar Set** for Shoulder Boards  
  #407 - $4.00

- **Hook and Bar Set** for Collars  
  #409 - $1.75

- **Vest Buckle Nickel**  
  #1825 - $2.00

- **Trouser and Suspender Brass Buckle** #1826 * - $2.75 each

Button images may appear more or less yellow depending upon whether button is gold plated or not. 

Buttons marked with “*” are imported. All other buttons are Made in USA.

[Button images shown here are actual size.]
SPECIAL BUTTONS AVAILABLE AS UP GRADES  (Can be purchased separately for the prices shown.)
In most cases these buttons may be Up Graded to from the Standard Buttons shown on page 20 for $0.75 each.
In some cases, these buttons are standard on a particular uniform—see the individual uniform pages for details.

1851–1871 ENLISTED RANK CHEVRONS

Civil War era **US Enlisted Chevrons** are made with the same wool backing as our US uniforms are made from. The stripe lace is high quality worsted wool lace, except for Sharp Shooters. Sharp Shooter stripes are only available in cotton lace. Chevrons in correct colors for Greatcoats, Zouaves and VRC jackets are available, please call. Please specify branch of service desired when ordering. Chevron badges can be sewn on when a coat is being made for $9.00 plus cost of chevrons. Chevrons hand sewn on a coat from stock- $20.00 labor charge.

**US Service Stripes** - One stripe (hash mark) indicates five years of service. Add $4.00 for "Service in War" background on the service stripe—Order Stock #1868. By Army Regulations, service stripes are only worn on the dress coat uniform. Service Stripes can be sewn on when a coat is being made for $5.00 plus cost of chevrons. Service Stripes hand sewn on a coat from stock- $15.00 labor charge. **Chevrons and Service Stripes made in USA!**

**Branch of Service Colors:**
- Artillery– Red
- Cavalry and Engineers– Yellow
- Dragoons– Orange (1851-1861)
- Infantry– Blue
- Ordnance– Crimson
- Mounted Rifles– Green (1846-61)
- Sharpshooters– Light Green on Dark Green– add $3.00 extra.
**OTHER SPECIAL OPTIONS AVAILABLE.**

**Pad and Quilt chest section** available in all our US and Confederate Army Officer Frockcoats and Jackets and Civilian Frockcoats. Many original garments had this feature to give a more pronounced effect to the chest area—the Victorian equivalent of today’s “wide shoulder look”.

Although our standard garments are without this feature to make the coat cooler for summer wear and keep the cost down, we are happy to add the item during construction of the above mentioned custom garments if you like. The red line in the photograph at left shows the inside horizontal pocket location and does not appear on the actual work.

Pad and Quilt Chest area ....................... $65.00

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**Officer Skirt Pocket Flaps**—Standard on the back of all our Civil War and Indian War era Army Officer’s Frockcoats are flaps covering the pockets in the folds of the skirt.

The Confederate Officer’s coat at right is pictured in Richmond Grey wool with solid faced collar, cuffs and tail flaps in the Staff trim color—buff. US Army Officers have the flaps in the same color as the coat.

The pocket is entered by slipping the hand under the flap—see red arrow.

---

**Hand Stitched Buttonholes**—We are pleased to offer hand stitched buttonholes on a “time available” basis. Although several styles of hand stitched holes were used on original garments, we offer one of the most attractive—the inside pearl edge as seen at left. Depending upon the fabric color, either Black, Brown, Tan or Natural colored thread is used for the buttonholes when ordered.

It takes quite a bit of extra time to do this, and as a consequence, we cannot offer this feature with any “RUSH ORDER” garment. If you are interested in trying this yourself, we offer an instruction sheet which explains how you can hand stitch over the machine made buttonholes for a very authentic look.

Hand Stitched Button Holes ...(per buttonhole). $9.00
COTTON SHIRTS, SUSPENDERS AND CRAVATS FOR MILITARY AND CIVILIANS

**1850–1875 PERIOD COTTON SHIRTS** - We have several different colors and fabric styles of shirts available. All shirts are “Pull-Over” style and feature the drop shoulder pattern and placket front. Sleeves are gathered at the shoulder and cuffs. Three Mother of Pearl buttons close the front with one on each cuff. Stocked are the stand and fall collar pattern (shown on the #1707 shirt), with other collar styles available on custom order. Other options include a single left front pocket ($10.00), or two front pockets ($15.00). Front pocket not available on #1710 or #1705 shirts. Present day neck and shirt sleeve sizes are needed to fit you properly. *Made in USA!*

ADDITIONAL CHARGE FOR CUSTOM TAILORED SHIRTS.

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<th>Size</th>
<th>Base Price</th>
<th>Add $6.00 to base</th>
<th>Add $10.00 to base</th>
<th>Add $16.00 to base</th>
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<td>SMALL-14½-32</td>
<td>#1701 Natural Cotton Muslin</td>
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<td>XXL-18½-35</td>
<td>#1706 Blue Tick Shirt with White Collar and Cuffs</td>
<td>Base price ... $69.00</td>
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<td>XXXL-19½-35</td>
<td>#1707 Cotton Homespun Woven Patterns</td>
<td>Base price ... $69.00</td>
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</table>

*For #1707 Available Colors - See Bottom of Page 24*

**1850-1870 PERIOD COTTON SHIRTS**

Although we typically carry a large quantity of shirts in stock, we can be temporarily “out of stock” on a particular fabric. **To avoid back-orders, please specify a first, second and third choice when ordering shirts.**

**CRAVATS (NECKTIES)** Our 1850-1870 period cravats are a work of art! They are pre-tied (and sewn) to save you the hassle of trying to tie it yourself. A fancy buckle in the back makes our cravat adjustable for neck sizes 14” thru 19”. Appropriate for all Civilian men and Officers. It would also be very suitable for an Enlisted man to wear one of these at a Dance. Available in the colors shown at left. Specify color when ordering. *Made in USA!*

**1850-1870 SUSPENDERS - for both Military and Civilian.** Suspenders straps are made of heavy weight natural colored woven cotton and are adjustable by means of #1826 brass “piercing prong” type buckle (see pg 20) on each front strap. The leather pieces are left natural color.

* #1907 Double Button Front .... $29.00
* #1908 Single Button Front .... $25.00

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<th>Color</th>
<th>#1713 Cravat. (Necktie)</th>
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<tr>
<td>Black</td>
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**1850–1870 SUSPENDERS** - for both Military and Civilian. Suspenders straps are made of heavy weight natural colored woven cotton and are adjustable by means of #1826 brass "piercing prong" type buckle (see pg 20) on each front strap. The leather pieces are left natural color.

* #1907 Double Button Front .... $29.00
* #1908 Single Button Front .... $25.00
Fabric Colors

Color squares shown on this page is representative of colors used. These colors may vary slightly from actual fabric colors and are subject to your printer’s settings and ink quality. Monitor color images vary depending on RGB settings and quality. Minor fabric color variations will occur from dye lot to dye lot also.

If an actual swatch of fabric is desired, please call or e-mail us and we will be happy to send up to three fabric swatches FOR FREE. If more than three are necessary, please order the Military and/or Civilian complete color swatch sheets found on our webpage: www.quartermastershop.com/fabric_menu.htm. Larger color images than pictured here can be found on the individual fabric webpages on the website.

Us Army Color Samples

- Dark Blue
- Sky Blue 1833 thru 1884
- Berdan Green
- Deluxe Dark Blue
- 10 oz Grey Wool Flannel
- 10 oz Dark Blue Wool Flannel
- Artillery Red
- Cavalry Yellow
- Infantry Light Blue

Cotton Shirt Colors (100% Cotton Unless Noted)

- Natural
- Fine White
- Red Flannel
- Blue Ticking
- Blue Mini-Check
- Blue Plaid
- Red "X" indicates a discontinued color but some sizes may be available from stock.
- Red Mini-Check
- Red Plaid
Quartermaster Shop  
5565 Griswold Road  
Kimball, Michigan 48074-1906  
USA

Order Form

Shop on-line at:  
www.quartermastershop.com  
Email: qmshop@comcast.net

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Thank you very much for your order!

I have read pages 4 and 5 of the catalog and understand terms and conditions of sale and that Custom items are Not Returnable for refund or exchange.

Signature required: ________________________________

Prices are subject to change without notice. Text and Mathematical errors are subject to correction. Michigan Residents please add 6% State Sales Tax.

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Modern Day Sizes Generally Worn

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<tr>
<th>Suit Coat Size:</th>
<th>Trouser Waist:</th>
<th>Inseam:</th>
<th>Shirt Neck:</th>
<th>Shirt Sleeve:</th>
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HINTS:

- Please do not measure yourself. Have a friend help.
- Please use a cloth measuring tape and fill out the chart below completely.
- Accurate measurements are extremely important! Please double check measurements to insure accuracy.
- We will keep your measurements on file for future orders.
- If your weight or size has changed since your last order, it is your responsibility to inform us of this.

For help with taking measurements- please see diagram and descriptions below.

(Please check one)

☐ American Measurements  or  ☐ Metric Measurements

1. **Weight**: An important reference figure to help us determine if you have changed sizes since your last order.

2. **Height**: Taken standing against a wall, without your shoes on. (Feet and Inches to the nearest half inch).

3. **Chest**: Expanded- Take a deep breath, Measure around the fullest part of chest over the nipples. (Encircling the back and chest with the cloth measuring tape.)

4. **Natural Waist**: Measure around the body 1” below the belly button.

5. **Hips**: Measure around the fullest part of the seat.

6. **Neck**: Measure around the neck at the Adam’s Apple.

7. **Largest Stomach Circumference**: Measure around the largest part of the stomach while relaxed. DON’T “SUCK IN” YOUR STOMACH!

8. **Coat Sleeve**: Relax arm by side, Measure from top of arm at shoulder to 2 inches below your wrist bone.

9. **Front Waist Length**: From the spot where your collar bones meet, measure 1” below your belly button.

10. **Back Waist Length**: From the small bone at the top of the spine, measure to the waist line in back.

11. **Across Top Of Shoulders**: Measure total width from shoulder bone to shoulder bone across the top spinal bone.

12. **Head Circumference**: Taken around the head, just above the ears. Is this the typical length of your hair?

If you have a specific front length you would like your custom garment to be, please fill out the rest of the measurement form. If you leave this area blank, you will receive a garment with the front length tailored to your height (i.e. standard Government issue length).

13. **Finished Front Length of Shelljacket**: From the small “hollow” in front where your collar bones meet to the desired bottom of the jacket.

14. **Finished Back Length of Shelljacket**: From the small bone at the top of the spine to the desired bottom of the jacket.

15. **Finished Front length of Frockcoats**: The total length in front you want from collar bones to bottom edge of frockcoat.

If you have any concerns or are unsure about your sizes, please call us at: 1-810-367-6702 from 8am to 4pm, Eastern Standard Time. By submitting this form you agree that the above measurements are correct.