Quality historical reproduction clothing for men since 1975.
Every garment is hand made under the watchful eye of artisans dedicated to give you the best value for your money.
Quality materials and construction methods which closely match original garments.
Manufactured after careful study of original garments at various museums around the country.
All our clothing is made in our sewing shop in Michigan.

Web Site: www.quartermastershop.com
In 1979, my wife, Gayle and I started setting up the Quartermaster Shop tent at various reenactments and skirmishes around the country. We met a lot of really nice folks during the 25 years that we traveled.

Since 2004, the years of traveling have taken their toll and we are no longer able to travel and set up “in the field”.

However, I encourage you to visit our website and just like in the “good old days”, we will provide the best service we can and a quality garment that you will be proud to wear for years to come!

Jeff O’Dennell

Our friendly staff is eager and ready to offer assistance if you need help choosing a historical reproduction garment. We want to assure you of our dedication to quality in every garment and delivery by the date we promise. With almost 40 years of experience making historical uniforms, we will do our best to make you feel you made the right decision by choosing Quartermaster Shop clothing!

All our garments are proudly Made in the USA!

In 2013; Kay, Luann and Melissa, of our staff, decided to give “Sutlering In the Field” a try at the Jackson Michigan Reenactment.

Just like Gayle and Jeff, they found that meeting new people, making friends and selling the garments we had made was a unique experience and certainly worth the extra effort.

Since they are some of the seamstresses here who actually sew our garments, their plans are to attend 3 or 4 larger events for the next few years. Can’t sew and travel at the same time!

Olustee, Florida 150th Reenactment, Feb 2014.
CUSTOM SIZING NOTE!  Price surcharge for Big and Tall Men’s Sizes:

All prices shown in the catalog are typically Base Prices for standard sized garments. Because it takes extra fabric and time to make clothing for Big and Tall men, please add the following percentages to the base prices for men over 5’-10” tall or larger than 44” chest or 39” waist.

ALL FROCKCOATS, GREATCOATS, SACKCOATS, JACKETS, VESTS and WOOL SHIRTS:
FOR GREATCOATS ONLY- Add 10% to price for men over 5’-10” tall (Sizes 36 thru 44).
Add 15% to price for sizes 46 and 48 (Short, Regular or Tall)
Add 30% to price for sizes 50 and 52 (Short, Regular or Tall)
Add 45% to price for sizes 54 and 56 (Short, Regular or Tall)
(Some styles Not Available in 54 and 56 sizes.)

ALL TROUSERS:
Add 10% to price for waist sizes 40, 42 or 44.
Add 25% to price for waist sizes 46 or 48.
Add 45% to price for waist sizes 50, 52 or 54.  (Some styles Not Available in these sizes.)

Sorry. Sizes larger than listed here are not available.

*** Prices are subject to change without notice. ***
FACTORY HOURS AND VISITING: **THE QUARTERMASTER SHOP** is designed and primarily functions as an "Internet/ Mail Order Business". As such, we don’t have a show room open for walk-in customers. We ask folks who want to stop in to be measured or purchase something from stock to **call a few days ahead** so we can make arrangements to serve them best. Thank you for this consideration.

**HOW SHOULD 1860 PERIOD CLOTHING AND MILITARY UNIFORMS FIT?** As historical clothiers, we want our clothing to enhance the impression our customers wish to portray. We feel the best way to do this is to duplicate the correct design and period fit of men’s clothing from those bygone days. **We want folks to be aware before they purchase from us that historical clothing fits differently than modern men’s clothing.**

So what type of fit should you expect when purchasing quality reproduction clothing? In those days, Victorian society required a person to stand and function quite formally. Dress uniforms and civilian coats were designed to be worn somewhat tight to the body to restrict movement to obtain a more formal posture. The shoulder seams of a coat were placed at the natural shoulder line. Armholes were cut small to allow more movement of the arms without the garment "riding up". This is the criteria we use when manufacturing our reproduction coats. Trousers were worn high on the waist and loose in the seat area. Reproduction trousers should **not** be worn “low and tight” like many fellows are doing today. They are not designed to serve as a girdle to hold in a protruding stomach.

Occasionally, a customer will call who has just received their order, concerned about the fit. We sometimes find that the customer expected historical clothing to fit the way his modern day clothing fits. When in fact, to be a quality historical reproduction, it shouldn’t! Almost always, their concern that "it doesn’t fit" is addressed when they learn how correct historical garments are supposed to fit! Now that you have the knowledge, you will know what to expect!

**MACHINE STITCHING:** In order to keep prices down, our garments are machine sewn. The lock stitch sewing machine was patented in 1846 and used extensively by both sides during the Civil War. In rural areas, many clothing items were still partially or completely hand sewn. Both machine stitched and hand stitched garments are correct for the Civil War period. The button hole sewing machine wasn’t patented until 1883, so all buttonholes should be hand stitched on reproduction garments before 1883. Other than machine stitched buttonholes to keep our clothing more affordable, it is not our policy to deviate from historical tailoring practices and materials. We do offer hand stitched buttonholes at $7.00 each. Or, if you are interested in trying this yourself, we offer a free instruction sheet which explains how you can hand stitch over the machine buttonholes for a very authentic look.

**ABOUT OUR FABRICS:** Because shades of the same color may vary from dye lot to dye lot, we strongly encourage customers who want different items of the same color to be an exact match, to order all matching items at the same time. All fitting problems must be addressed within ONE WEEK after receiving your garment. If we should have to replace a panel or section, we will have a better chance of a correct color match.

**CUSTOM-MADE CLOTHING:** For enlisted military clothing, most men will fit into our government issue generic sizes. However, some body shapes require custom-made clothing. Custom-made clothing is made exclusively for a particular person so it generally doesn’t fit anyone else. **CUSTOM CLOTHING IS NOT RETURNABLE FOR REFUND OR EXCHANGE FOR ANY REASON!** From the minute the fabric is cut, it is considered "yours". Custom clothing takes more time to manufacture because more attention to the details of fit or design are given to the garment than an "off the rack" generic size garment receives. In many cases, the measurements and details of the clothing are checked numerous times during construction to make sure it fits the body measurements you have given us. **This is why correct measurements are so extremely important.**

**SPECIAL CUSTOM DESIGNED UNIFORMS:** For those customers who have done their own research on a particular uniform and wish to order something not in the catalog, please realize that the prices listed herein are "base" prices. Please write or e-mail with particulars for a price quotation. Please fill out a measurement chart and include with your letter or submit on-line.

**WHAT SIZES DO WE STOCK?** We stock a considerable inventory of enlisted uniforms for both North and South, in men’s sizes 40 through 52 in Regulars and some Talls. Also, trouser sizes from 30W thru 48W. Colors and Sizes of clothing typically in stock are listed on each page. Please visit our website: **www.quartermastershop.com.** Available Sizes and Price structure for Big and Tall clothing is listed on page 3 of the catalog.
HOW TO ORDER: Please fill in the measurement chart and order form COMPLETELY AND CAREFULLY! Correct measurements are necessary to make clothing that sits correctly. If you have a question with the “How to Measure” instructions found on the measurement chart, please give us a call or email. Many Men’s Formal Wear stores that rent tuxedos will measure for free. A recent photograph of you in T-shirt and slacks can be helpful. If you fall into the “Big and Tall Men’s Sizes” listed on page 3, please add the appropriate amount to the garment’s base price. Please add sufficient shipping charges. See TERMS AND CONDITIONS for payment details. On the order form, please detail the particulars about your uniform order completely. The Order can be mailed to us or you can order on-line at: www.quartermastershop.com using our secure Shopping Cart.

BUTTON NOTE: Appropriate standard buttons (listed on pages 22 and 23) are included with every garment as needed, unless otherwise requested to delete buttons. Price deduction of $0.40 each will be made for deleting brass buttons from a uniform order. With the exception of shirts, they are not sewn on. This is so you can position the buttons on the garment for a snug or loose fit. For those customers who do not sew, we can sew on our buttons for $0.75 per button.

ORDER ACKNOWLEDGEMENT: Orders for items in stock are shipped UPS or US Mail- usually the next day. Orders for custom-made or out-of-stock items are acknowledged with an order confirmation about one week after receipt of order. Anticipated delivery date is given at that time, as production schedules change depending how orders arrive. Any balance due or overpayment is noted at that time also. Usual shipping time on custom orders is about eight weeks.

TERMS AND CONDITIONS: Telephone and Website Internet orders for stock merchandise using MasterCard, VISA, Discover, or American Express cards are cheerfully accepted and, if in stock, are shipped the next business day. Please Note- PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

ORDERS FOR CUSTOM ITEMS MUST BE PAID IN FULL AT TIME OF ORDER. Postal or Bank Money Order preferred. Above Credit Cards are accepted also.

ALL ORDERS PAID WITH A PERSONAL CHECK WILL BE HELD UNTIL THE CHECK-clears YOUR BANK. This can take up to three weeks in some cases so Money Orders are always fastest.

CHANGES TO AN ORDER IN PROGRESS: Any change to an order in progress is very time consuming and adds to the cost due to the additional labor involved. Changes tend to make an order confusing and can cause costly mistakes. Please be sure what you want before you order! If multiple changes to an order are made, an administrative fee of $25.00 will be charged.

CANCELING AN ORDER: No cancellations, changes or modifications after material has been cut. We reserve the right to refuse or cancel any order at any time. If we cancel the order, a full refund will be given, regardless of construction status.

RUSH ORDERS can occasionally be accommodated. A minimum 25% up-charge is added to cover the overtime wages we must pay our sewing personnel. A RUSH delivers a garment in 4 weeks instead of 8. By planning ahead and allowing us sufficient time to make your custom clothing, you will be handsomely rewarded at the most economical price.

RETURN POLICY: Custom-made clothing is not returnable. Please call prior to returning stock items. Any item purchased from stock can be returned for the next larger or smaller size, without paying a re-stocking charge within 30 days with receipt. The garment must be in the same condition you received it from us. Also, we request you forward $12.00 with the return garment for re-shipping the new requested size. If exchanging a garment for a larger size requires moving into the Big and Tall size range, additional charges for these sizes can be found on Page 3.

MISTAKES: If a mistake is made at our end, alterations are free within 14 days after shipment. If we received in-correct measurements, or if requested alterations do not match the size chart you sent with your order, rework is priced accordingly, plus shipping charges. All fitting problems must be addressed within ONE WEEK of receiving your garment. If we should have to replace a panel or section, you will be assured of the closest color match.

SHIPPING AND HANDLING CHARGES: We ship UPS ground delivery for most dependable and economical rates. Other delivery services are available upon request. Minimum shipping/handling charges are $15.00 per order. For large items and complete uniform orders, add $25.00. Foreign orders please write or FAX for shipping charge quote.

Please be aware that picture quality and color will vary depending on your printer’s settings and ink quality. Monitor color images vary depending on RGB settings and quality.
1830s – 1850s Dickens Era Men’s Civilian Coats

**General Information about Period Civilian Clothing** - Our civilian clothing is made from quality light weight wools and other fabrics. Some deluxe fabrics are available at extra cost. See color images of available fabrics for these coats on page 26. A swatch sheet of all our Civilian Fabrics is available for $10.00 for those who want to see actual fabric colors and textures. All coats on these four pages come with a full cotton lining with inside left breast pocket. Sleeves are lined with natural colored cotton.

Some of the features of the Double Breasted **FULL FRONT FROCK** are a flared skirt to middle of knee cap. Narrow shoulders with full sleeve caps, and high rolling notched collar is made in the same fabric as the coat. The coat lapels are wide-notched style. The cuffs are functioning with 2 small buttons. Two exterior pockets with squared flaps can be added at the waistline for a dashing effect. Skirt pocket flaps are typically in the coat fabric. If the velvet collar option is ordered, flaps can also be specified with the same velvet. Solid colors were the common color of the day for men, with Black predominating. **Made in USA!**

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#1431-4 1830s Double Breasted Frockcoat in Burgundy Wool with Black Velvet accents. Note NO “false” buttonholes on the lapels.

#1431-5 1830s Double Breasted Frockcoat in Brown Wool with Brown Velvet collar and matching cloth buttons. Note the “false” buttonholes on the lapels.

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#1431-4 1830s FROCKCOAT Double Breasted with 4 Button front ......................................................... $389.00
#1431-5 1830s FROCKCOAT Double Breasted with 3 Button front and 2 False Lapel Btnholes ........ $389.00

**OPTIONS AVAILABLE for these COATS**

- **Upgrade to Deluxe Fabrics**, add ........................................................................................................... $65.00
- **Upgrade to Polished Cotton Lining**, add .................................................................................................. $29.00
- **Add for Velvet Collar only** ................................................................................................................. $25.00
- **Add for Velvet Collar and Cuffs** ............................................................................................................ $35.00
- **Add for 2 Exterior Pockets with Flaps** ..... see above pictures for details ............................................ $40.00
- **Hand Sewn Buttonholes**, add ........................................................................................................... $9.00 each

Buttons available: Plain Brass or Nickle, Wood, Matching Cloth or Black Grosgrain—Please Specify your choice.

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PLEASE SEE BIG AND TALL SIZING NOTE ON PAGE 3.
The Double Breasted TAIL COAT was very common during the 1830s having been carried over from the 1790s. Basically a frockcoat with the front of the skirt “cut away”. Same general features as the frockcoat except the optional exterior pockets are located on the back of the Tail Coat if ordered—see enlarged detail. *Made in USA!*

#1531-4 1830s Double Breasted Tailcoat in Dark Green Wool with Black Velvet Collar and Cuffs with matching cloth buttons. Note NO “false” buttonholes on the lapels.

#1531-5 1830s Double Breasted Tailcoat in Burgundy Wool with Black Velvet accents and Brass Buttons. Note the “false” buttonholes on the lapels.

**#1531-4 TAILCOAT Double Breasted 4 Button front ................................................................. $399.00**

**#1531-5 TAILCOAT Double Breasted with 3 Button front and 2 False Lapel Buttonholes ............... $399.00**

**OPTIONS AVAIL for these COATS**

- Up Grade to Deluxe Fabrics, add ............................................................. $65.00
- Up Grade to Polished Cotton Lining, add .................................................. $29.00
- Add for velvet collar only .......................................................... $25.00
- Add for velvet collar and cuffs .......................................................... $35.00
- Add for 2 exterior pockets with flaps, specify style ......see above pictures for details $40.00
- Hand Sewn Buttonholes, add .......................................................... $9.00 each

Buttons available to use: Brass, Wood, Matching Cloth or Black Grosgrain.

**BIG AND TALL SIZING NOTE ON PAGE 3.**
The Single Breasted **FULL FRONT FROCK** with flared skirt in the typical length—to middle of knee cap. Narrow shoulders with full sleeve caps, narrow at elbow and cuff. 3" Split Cuffs—functional with 2 Small Buttons. High rolling notched collar is made in the same fabric as the coat. Wide, Notched style Lapels adorn the front of the coat. Two Back Pockets in the lining (dropped if the exterior pockets are ordered). Two exterior pockets with squared flaps can be added at the waistline for a dashing effect. The pocket flaps are typically in the coat fabric. If the velvet collar option is ordered, flaps can also be specified with the same velvet. Solid colors were the common color of the day for men, with Black predominating.  

**Made in USA!**

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**#1441-3** 1830s Single Breasted Frockcoat in Brown Wool with Brown Velvet accents and Brass Buttons. 
Exterior Pockets with Squared Flaps.

**#1441-4** 1830s Single Breasted Frockcoat in Black Wool with Black Velvet Collar and Matching Cloth Buttons.

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**OPTIONS AVAIL for SINGLE BREASTED FROCKS**

- Up Grade to Deluxe Fabrics, add .......................................................... $65.00
- Up Grade to Polished Cotton Lining, add ...................................................... $29.00
- Add for velvet collar only .............................................................................. $25.00
- Add for velvet collar and cuffs ...................................................................... $35.00
- Add for 2 exterior pockets with squared flaps .............................................. $40.00
- Hand Sewn Buttonholes, add ........................................................................ $9.00 each

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**SEE BIG AND TALL SIZING NOTE ON PAGE 3.**
1830 – 1840 DICKENS ERA MEN’S CIVILIAN TROUSERS

Two styles of trousers were common during the 1830-40s – Narrow Fall and Broad (or wide) Fall. Top photo shows the #1631N Narrow Fall style which has a tall (3”) waistband in Bankers Grey wool with bone buttons. Lower photo shows the #1631B Broad Fall style which has a 2” waistband in heavy Natural cotton Twill with pewter buttons. Both styles have the side seam pockets. Narrow Fall is a carry over from the 1820s and has the wide waistband that tapers in front from 3-1/2” to 2-1/2” in back and is sewn shut with tapered legs. Broad Fall is the transition style with a straight 2-1/2” wide waistband with split “V” back and slightly wider legs. Both styles are full in the seat. Specify Bone or Pewter buttons.

Made in USA!

#1631N Narrow Fall Trousers …………. $179.00
With Side Seam Pockets (in standard cost wools or cottons)
For Deluxe Wools, add ……………………… $50.00
With Belt and Buckle back, add ………………… $20.00
Hem Trouser Pant Legs, add (Specify Length) ... $20.00
Hand Sewn Buttonholes (5), add ……………… $45.00
Stirrups, add…………………………………….. $25.00

#1631B Broad Fall Trousers ……………… $179.00
With Side Seam Pockets (in standard cost wools or cottons)
For Deluxe Wools, add ……………………… $50.00
With Belt and Buckle back, add ………………… $20.00
Hem Trouser Pant Legs, add (Specify Length) ... $20.00
Hand Sewn Buttonholes (5), add ……………… $5.00
Stirrups add…………………………………..… $25.00

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
VESTS were very common worn during the 1830s and beyond even during the hot summer months.

Our Civilian Vests are made using light weight wools and other fabrics. Two front waistline pockets and black or harmonizing color cotton back with waist belts and buckle for size adjustment.

#1622FC Double Breasted Shawl vest with full wrap around collar (shown at left) has ten cloth covered buttons on the front, whereas the Single Breasted Shawl #1602FC vest (not shown) has five. Specify Cloth, Bone, Wood, Plain Brass or Plain Nickel buttons. Made in USA!

#1622FC Double Breasted Shawl w/ Full Collar ...... $149.00
#1602FC Single Breasted Shawl w/ Full Collar ...... $139.00

AVAILABLE OPTIONS......
For Fancy Brocade or Deluxe Wool Front, add ...... $29.00
For Plaids, Checks or Striped Wool Front, add ...... $29.00
Velvet Collar on either Shawl Vest style, add .......... $20.00
Up Grade to Shirt Cotton Back—See Pg 27, add .......... $9.00
Up Grade to Polished Cotton back, add .................. $9.00
Sew on Buttons—Single Breasted Vests, add ........ $5.00
Sew on Buttons—Double Breasted Vests, add ........ $10.00

By 1840 Men’s Trousers were moving towards the fly front style featured here. Height of the waistband is getting lower (now 2”) and the rise is getting lower. Seat is a little less full and legs are slightly wider and straight. Side Seam pockets are most common with the Dog Ear (Mule Ear) style pockets a carry over from the 1800s. Our 1840 trousers feature the waistband sewn shut at the top in back and an optional belt and buckle in back for size adjustment is optional. Specify Bone or Pewter buttons. Made in USA!

#1641 1840-50 Fly Front Trousers ................. $179.00
With Side Seam Pockets (In standard wools and cottons)

For Deluxe Wools, add .................. $50.00
For Dog (Mule) Ear pockets, add .................. $20.00
With Belt and Buckle back, add .................. $20.00
With Right Side Watch Pocket, add ................ $20.00
Hem Trouser Pant Legs, add (Specify Length) ... $20.00
Hand Sewn Buttonholes (5), add .................. $45.00

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
1830 – 1850 NECK TIES & CRAVATS

Our late 1830s period NECK TIE can be made into so many variations. A polished strip of cloth about 2” wide. Only two of the many interesting styles this tie can be tied are shown above. Two lengths are available—72” for smaller necks and 80” for larger necks. Depending on your neck size and the length you want the tails, order whichever size you prefer.

Appropriate for all Civilian men and Officers from 1840 thru 1870. It would also be very suitable for an Enlisted man to wear one of these at a Dance. Specify color black or brown when ordering. **Colors Available:** Black or Brown.  **Made in USA!**

#1712 Neck Tie .......................................................... $19.00

Our late 1840s period CRAVAT (NECKTIE) is a work of art! Sewn in the shape shown to save you the hassle of trying to tie it. A fancy buckle makes the cravat adjustable for neck sizes 14” thru 19”.

Appropriate for all Civilian men and Officers. It would also be very suitable for an Enlisted man to wear one of these at a Dance. Specify color (shown at left) when ordering. **Made in USA!**

#1713 Cravat……. (Necktie) ……. $29.00

**Colors Available:**
- Black
- Brown
- Red Checkerpane
- Wedding White

The following section contains men’s clothing from the Victorian Era- 1850 thru 1880.
General Information about 1850—1880 Period Clothing

Our civilian clothing is made from quality light weight wools and other fabrics. Some deluxe fabrics are available at extra cost. See color chart on Page 26. A swatch sheet of all our Civilian Fabrics is available for $10.00 for those who want to see actual fabric colors and textures. All coats on these four pages come with a full cotton lining with inside left breast pocket. Sleeves are lined with natural colored cotton. Cloth or Black Ribbed Silk covered buttons are supplied but not sewn on. During the Victorian period, it was considered impolite society for a man to appear in his shirt sleeves before a lady other than his wife. Consequently, a man walking around on the streets not wearing a coat or vest would certainly be considered "undesirable husband material”.

The versatile FULL FRONT FROCKCOAT is shown at left and below with standard length skirt—just above the knee. A shorter skirt can be custom ordered for less formal occasions. The collar comes standard in the same fabric as the coat. As an option, velvet can be used in a harmonizing color on the collar alone, or on both the collar and cuffs, as shown at left. Two exterior pockets with flaps can be added at the waistline for a dashing effect. The pocket flaps are typically in the coat fabric. If the velvet collar and cuff option is ordered, flaps are automatically faced in the same velvet—see coat at left. Although Black was the most common color of the day for men, we have featured outfits in other colors here to show the detail of Quartermaster Shop clothing. Made in USA!

The Full Front Frockcoat was the dress coat for the common man, while the well-to-do gentleman would have worn this as his "everyday" coat. It is best to suit the elegance of the clothing to the impression that you wish to portray. The 2 button versions are “low roll lapel” design, whereas the 3 button versions are high roll lapel design. Some Full Front Frockcoats are IN STOCK—Please Check the website “In Stock" garments webpage. Made in USA!

#1401-2 FROCKCOAT Single Breasted 2 Button .......... $329.00
#1401-3 FROCKCOAT Single Breasted 3 Button .......... $329.00
#1422-2 FROCKCOAT Double Breasted 2 Button .......... $369.00
#1422-3 FROCKCOAT Double Breasted 3 Button .......... $369.00

OPTIONS AVAILABLE FOR COATS ON THIS PAGE
Up Grade to Deluxe Wool, add ............................ $65.00
Up Grade to Polished Cotton Lining, add ............ $29.00
Add for velvet collar only ...................................... $25.00
Add for velvet collar and cuffs ............................... $35.00
Add for 2 exterior pockets with flaps ................. $40.00

Please see above for details about velvet on pocket flaps.

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
Well, this fellow certainly needs no introduction. Mr. Fred Priebe has portrayed President Abraham Lincoln for many years and is one of the foremost Lincoln impressionists. Here he models the outfit that President Lincoln was most often photographed in—the double breasted 3 button Frockcoat. Besides the 3 buttons that close the coat, there are two false buttonholes (not cut) for decoration on each lapel.

Choose either our 12 ounce black wool flannel with standard black cotton lining or up-grade to our 14 ounce deluxe black wool broadcloth with polished cotton lining. #1602 Shawl Vest may be found on page 19. Trousers may be found on page 18. Pleated Shirt on page 23. Black Cravat on Page 25. Made in USA!

#1422-LINC FROCKCOAT only in Black Wool Flannel ........... $399.00
#1422X-LINC FROCKCOAT only in Deluxe Black Wool ....... $449.00

Mr. David Walker models our President Jefferson Davis wool Sack Suit—Davis’ original coat is on display at the Museum of the Confederacy in Richmond, VA. It is a single breasted very long Sackcoat in our #420 Cadet Grey with notched black velvet collar and black edge braid on the collar and front edge. Two wood buttons close the front with three exterior and one interior pockets. Black polished cotton lining. The single breasted shawl collar vest uses the same fabric and small wood buttons. Two exterior front pockets. Although there are no trousers with the original outfit, we surmise that they would be a matching fabric. Trousers have side seam pockets with back belt for adjusting. Made in USA!

The coat may be ordered separately, or as part of a 3 piece Davis suit.

#1502-DAVIS SACKCOAT only in Cadet Grey ...... $479.00
#1508-DAVIS 3 Pce SACK SUIT in Cadet Grey ...... $799.00

At far left, Mr. Brain Mitchell models a Cotton Frock suit possibly used by Pres. Davis in the summer due to the heat in Mississippi. We offer a 3 piece outfit in natural cotton twill to address the summer heat for our Davis customers. Two button front with exterior front waistline pockets. Natural cotton lining. Fancy tie has been supplied by customer. Made in USA!

#1401C-DAVIS FROCKCOAT only in Natural Cotton .... $329.00
#1401C3-DAVIS 3 Pce Frock Suit in Natural Cotton ....... $579.00

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
The TAIL COAT is probably the most impressive coat a gentleman can wear. Our coat features the most popular cut of the period with peak lapels. The Collar and Cuffs of the standard version feature the same fabric as the coat. As an option, velvet can be added to the collar and cuffs, if desired. Available in either single or double breasted styles. The single breasted is shown at left. Due to the formal nature of this coat, dark colors are the best choice.

Full cotton lining with inside breast pocket. Two or three cloth buttons close the front. The short waist length of this coat allows the vest to show at the bottom of the coat front. A fancy brocade Vest really adds dramatic color to the front even if the coat is buttoned. Order matching vest and trousers if a less fancy look is desired. Proper shirt with this coat is the #1710, see page 21. Price shown is for standard wool Fabrics. Made in USA!

#1501-2 TAILCOAT Single Breasted, 2 Btn ........ $349.00
#1501-3 TAILCOAT Single Breasted, 3 Btn ........ $349.00
#1522-2 DB TAILCOAT Double Breasted ............ $389.00
#1522-3 DB TAILCOAT Double Breasted ............ $389.00
Add for velvet collar only ..................................... $25.00
Add for velvet collar and cuffs ............................. $35.00
Up Grade to Deluxe Wool, add ............................ $65.00
Up Grade to Polished Cotton Lining, add .............. $29.00
(See Fabric Color Sheet on page 26 for available fabrics).

The fashionable MORNING COAT is shown at left and right. This coat was usually worn for more formal occasions during the morning or early afternoon. Hence the name-Morning Coat.

Coat features the round cut away front with single button closure and high waist. Full cotton lining with inside breast pocket and rear skirt pockets. Standard coat is without velvet trim. Velvet trim can be added as seen in the pictures – see at right. Front exterior pockets are not available on this coat. Proper shirt would be the #1710. Price shown is for standard wool Fabrics. Made in USA!

#1404 MORNING COAT .................. $369.00
Add for Velvet collar only .................................. $25.00
Add for Velvet collar and cuffs. ........................... $35.00
Up Grade to Deluxe Wool, add ...................... $65.00
Up Grade to Polished Cotton Lining, add .......... $29.00
(See Fabric Color Sheet for available fabrics).

ALL COATS ON THIS PAGE ARE CUSTOM ORDER.
SEE BIG AND TALL SIZING NOTE ON PAGE 3.
The **CIVILIAN SACK COAT** is the type of coat a local shopkeeper or business-man would have worn during his working hours. A Sack Coat separate (#1502) is shown at left in Bankers Grey Wool.

A full cotton lining in a harmonizing color is standard. Different wools and cotton fabrics are available. Roll type notched collar is featured. Coat comes standard with two exterior pockets at the waist and one interior left breast pocket. Three cloth covered buttons close the front. A darker harmonizing wool collar can be added for a distinctive look with the solid color coat. Velvet was not typical on a sackcoat. Proper shirt with this coat is our #1702 white shirt.

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#1502 Civilian Sackcoat separate</td>
<td>$239.00</td>
</tr>
<tr>
<td>Up Grade to Deluxe Wool, add</td>
<td>$60.00</td>
</tr>
<tr>
<td>Up Grade to Polished Cotton Lining, add</td>
<td>$29.00</td>
</tr>
<tr>
<td>For exterior upper left breast pocket, add</td>
<td>$20.00</td>
</tr>
</tbody>
</table>

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**Three Piece SACK SUIT** - In the mid-60s, the three piece Sack Suit came into it’s own. During the 1870s and 80s, it became so popular that it replaced the older more formal frockcoat for every day use. Of course, men still had a nice wool frockcoat (see page 6) for going to Church and the Saturday evening social event. Wool was still the preferred fabric in these three piece suits. Cottons and Linens were used for Summer. In those days, the name for a suit with all three pieces made in the same fabric was “Ditto Suit”.

Two of the deluxe wool fabrics we offer are shown here. Other colors are available—see the Civilian Fabric colors on page 26. Solid colors such as grey, brown or black were also popular in the 3 piece Suit.

A full cotton lining in a harmonizing color is standard. The coat features a roll type notched collar with two exterior pockets at the waist and one interior left breast pocket. An additional exterior pocket on the left breast is optional. Three cloth covered buttons close the front. Proper shirt with the Sack Suit is the #1702.

Trousers are the Victorian style with high rise and button fly front. Two side seam front pockets but without back pockets. A waistline watch pocket and/or back adjusting belts are available as options.

Notched collar Vest. Vest back matches the coat lining and has two belts with a buckle for adjustment. Two exterior waistline pockets with seven small buttons on the front. Made in USA!

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#1508 Civilian 3 Pce Sacksuit in standard fabrics</td>
<td>$459.00</td>
</tr>
<tr>
<td>Up Grade to Deluxe Solid, Striped or Plaid wools</td>
<td></td>
</tr>
<tr>
<td>and Polished Cotton Lining, add</td>
<td>$150.00</td>
</tr>
<tr>
<td>For exterior upper left breast pocket, add</td>
<td>$15.00</td>
</tr>
</tbody>
</table>

Trouser options include:

- With Belt and Buckle back for waist adjustment, add .... $20.00
- With Right Side Watch Pocket, add .................... $20.00
- Hem Trouser Pant Legs, add ... (Specify Length) ........ $20.00

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Sack Coats and Suits are Custom Order. See Big and Tall Sizing Note on Page 3.
#1411KT Grand Commander’s DB Frock with Standing Collar popular from 1880 to 1950 is at right. A small standing collar is featured with a white false collar insert available at extra cost. Twelve ounce wool flannel is standard with a 16 ounce deluxe wool available. Black cotton lining with natural cotton in the sleeve linings.

Grand Commanders front has 18 large black ribbed silk buttons spaced in 3 groups of 3 button on both sides. Commanders have 9 buttons equally spaced on both sides. An interior breast pocket and pockets in the tails of the skirt under the flaps. Six buttons on the bi-point flaps on the back. Sleeves have 3 small buttons on each cuff for decoration.

All coats have two sword belt hanger hooks– one under each arm at the waist– see photo inset. Skirt is hemmed. Coat is shown with the white false collar insert in place. Made in USA!

#1411KTGC Grand Commander or #1411KTC Commander Double Breasted Frock with Standing Collar ................. $394.00
Please Specify Button Configuration Desired When Ordering.
Options Available....
Up-Grade to Deluxe Black Wool, add ......................... $65.00
Up-Grade to Deluxe Black Tropical Worsted Wool, add .... $65.00
Up-Grade to Black Polished Cotton Lining, add .............. $29.00
4 Pack of White Cotton Collars to fit, add .................... $49.00

All coats are Custom made for each order. Accurate Measurements are required. Coats come ready for you to install your group’s specific badges and insignia.

#1401KT Grand Commander’s DB Frock with Lay Down Collar and peaked lapel that was adopted in about 1950 for Grand Commanders having the 3x3 button pattern. Commanders have 9 buttons equally spaced. This style gave a more “suitcoat” look over the older standing collar version and was more comfortable around the neck. Our patterns drafted from original coats in the collection of Mr. Bob Hazelton of Yarmouth, ME. Made in USA!

Same fabric and construction details as above coat except for collar and lapel style. Coat is designed to be worn with a modern white shirt.

#1401KTGC Grand Commander or #1401KTC Commander DB Frock with Laydown Collar and Peaked Lapel ......... $414.00
Please Specify Button Configuration Desired When Ordering.
Options Available....
Up-Grade to Deluxe Black Wool, add .......................... $65.00
Up-Grade to Deluxe Black Tropical Worsted Wool, add .... $65.00
Up-Grade to Black Polished Cotton Lining, add ............. $29.00
Sew on Buttons, add ........................................... $14.00

PLEASE SEE BIG AND TALL SIZING NOTE ON PAGE 3.
#403KT Sir Knight's Single Breasted Frock features the Standing Collar and is shown with the optional “false shirt collar” insert. Twelve ounce wool flannel is standard with a 16 ounce deluxe wool available. Black cotton lining with natural cotton in the sleeve linings.

Coat front has 9 large black ribbed silk buttons spaced equally on the front. An interior breast pocket and pockets in the tails of the skirt under the flaps. Six buttons on the bi-point flaps on the back. Sleeves have 3 small buttons on each cuff for decoration.

All coats have two sword belt hanger hooks— one under each arm at the waist— see photo inset. Skirt is hemmed. Coat is shown with the white collar insert in place.

#403KT Sir Knights Single Breasted Frock with Standing Collar …… $374.00

Options Available:
- Up-Grade to Deluxe Black Wool, add …………………………….. $65.00
- Up-Grade to Deluxe Black Tropical Worsted Wool, add ……… $65.00
- Up-Grade to Black Polished Cotton Lining, add ………………….. $29.00
- 4 Pack of White Cotton Collars to fit, add ……………………… $49.00
- Sew on Buttons, add ………………………………………….. $9.00

#1661KT Knight’s Trousers for all ranks.

Most of the fellows are wearing modern black slacks with their coats. For purists who want their trousers to match their coat we offer a reproduction of the 1920s era men’s trousers.

Trousers feature a higher rise (about 1") than modern slacks and have two side seam front pockets and two double welt back pockets. Made in the same black wool flannel as the coats above. A deluxe wool is also available. Button fly with buttons for suspenders on the waistband. Black plastic buttons are used. Trousers are left raw bottom edge for you to have hemmed by your favorite tailor. Or we can hem them for a small fee. Please specify inseam length. Made in USA!

#1661KT Knight’s Trousers with button fly …………… $185.00

Options Available:
- Zipper Fly in place of button fly, add …………………………… $20.00
- Up-Grade to Deluxe Black Wool Broadcloth, add …………………… $50.00
- Up-Grade to Deluxe Black Tropical Worsted Wool, add ……… $50.00
- Add Belt and Buckle to back for adjustment …………………… $20.00
- With Watch Pocket on right side, add ……………………………. $20.00
- Hem Pant Legs (Specify Inseam Length), add ………………….. $20.00

Please See Big and Tall Size and Pricing Note on Page 3.

Both Button Fly and Zipper Fly Now Available!
CIVILIAN TROUSERS – VICTORIAN ERA 1850–1880

CIVILIAN TROUSERS feature a slightly different cut than the military trousers and different wools and fabrics are used. Please call to enquire about the different cotton and Linen fabrics we have available. Side seam pockets are featured. Buttons are real Bone and the single suspender button front is standard. Buttons are supplied, but not sewn on. For Suspenders—see Page 24. Legs are left unhemmed so that you may hem them the length you want. Made in USA!

#1601 CIVILIAN TROUSERS in Standard fabrics … $129.00
   For Deluxe Wools, Plaids, Checks or Stripes, add …… $50.00
   With Belt and Buckle back for waist adjustment, add ….. $20.00
   With Right Side Watch Pocket, add ……………………. $20.00
   Hem Trouser Pant Legs, add …(Specify Length) ……… $20.00
   (Stock Trousers are NOT-RETURNABLE if they are hemmed.)
   Up Grade to Real Bone Buttons, add …………………. $6.00

Usually in a civilian outfit, the vest and trousers will be made from the same color wool, while the coat is a harmonizing color. Civilian trousers typically did not have back pockets until the 1920s.

Note: Garments made from windowpane check, striped or plaid fabrics are higher cost as additional fabric and labor is required to match the pattern during cutting and sewing.

#1740 Natural Cotton Drawers - Period style full length cotton underwear from an original pattern. Fine quality natural cotton with two Mother of Pearl buttons closing the fly and front. Cotton tape ties at the pant bottoms to prevent critters from crawling up your legs. No pockets. The waist size may be adjusted somewhat on any of the drawers by simply moving the front waistband and fly buttons farther from the right side edge.

Stocked in three sizes:
- Small for waist sizes 28 thru 32
- Medium for waist sizes 33 thru 37
- Large for waist sizes 38 thru 41
- XLarge for waist sizes 42 thru 45
- 2XL waists sizes 46 thru 49

Made in USA!

#1745 sizes and are available on Custom Order Only. Please allow 6 week delivery. .. $89.00
CIVILIAN VESTS were commonly worn during the Victorian era even during the hot summer months. It was not unusual to see enlisted men on both sides of the conflict wearing the vest styles shown here. The vests were usually brought from home or procured locally.

Our Civilian Vests are made from light weight wools and other fabrics. All our civilian vests feature two front waistline pockets and black or harmonizing color cotton back with waist belts and buckle for size adjustment.

Single Breasted Shawl vest (#1602 top right) has five cloth covered buttons on the front, whereas the Double Breasted Shawl #1622 vest (bottom right shown with velvet collar option) has ten. Single Breasted shawl available with either a partial collar (stops at the shoulder seam – shown top right) or full wrap around collar (second and third at right). Notched collar vest (bottom second from right) has seven cloth covered buttons and can be made in the military wools with military buttons for military impressions. Made in USA!

#1602 VEST Single Breasted Shawl partial collar ....... $125.00
#1602FC Single Breasted Shawl w/ Full Collar .......... $139.00
#1622 VEST Double Breasted Shawl collar ............. $139.00
#1622FC Dbl Breasted Shawl w/ Full Collar .......... $149.00
#1608 VEST Single Breast with Notched collar ....... $125.00
#1652 Vest Double Breasted with Peaked Lapel - (partial collar version only) ......................... $159.00

AVAILABLE OPTIONS......
For Fancy Brocade or Deluxe Wool Front, add .......... $29.00
For Plaids, Checks or Striped Wool Front, add ...... $29.00
Velvet Collar on either Shawl Vest style, add ......... $20.00
Up Grade to Shirt Cotton Back – See Pg 27, add ...... $9.00
Up Grade to Black Polished Cotton back, add ......... $9.00
Sew on Buttons– Single Breasted Vests, add .......... $5.00
Sew on Buttons– Double Breasted Vests, add .......... $10.00

Some Civilian Vests are IN STOCK!
Please see Page 27 for additional vest fabric colors.
PLEASE SEE BIG AND TALL SIZING NOTE ON PAGE 3.

Some Fabric Colors shown may No Longer be Available.
Our 1820–1880 CIVILIAN OPERA CAPE (or Mantle) is made from Heavy weight wools and lined with heavy weight black cotton. Either a Black Frog or Button (5, 7 or 9 pictured) style front closure is offered. Standard collar is same color as Cape body, but may also be ordered in black or harmonizing velvet color. Length extends to about the cuff on the coat sleeve. Longer length available at extra cost. Can be worn by a lady also. Made in USA!

Colors Available: Dark Green, Medium Grey, Black, Dark Grey (all shown above), Tan or Brown Grey (not shown). Tan and Brown Grey use Brown Velvet if velvet collar option is chosen.

#611 CIVILIAN OPERA CAPE with Frog Closure .................................. $229.00
Hand Sew on the Frog, add ......................................................... $25.00

#612 CIVILIAN OPERA CAPE with Button Closure .................. $199.00
Sew on the Buttons (Specify Amount Desired), add ....................... $10.00
Up Grade to Velvet Collar for either Cape, add ......................... $25.00
Up Grade either Cape to Black Wool Lining, add ..................... $40.00

SOME CIVILIAN CAPES ARE IN STOCK.
SEE BIG AND TALL SIZING NOTE ON PAGE 3.
CIVILIAN OVERCOATS AND GREATCOATS 1830 – 1880

Our 1843 -1880 CIVILIAN GREATCOATS are similar to the military Greatcoat but with some distinguishing features. You will note two exterior front pockets have been added while the turn down cuffs have been eliminated. The cape does not have any buttons as it’s primary function is to be thrown over the head in hood fashion during inclement weather.

A rolling collar and two good sized front patch pockets are featured. Standard is the collar and pocket tops in the same color as the coat body. A darker harmonizing color is available for no extra charge on the collar and pocket tops (see picture). Please specify at time of order. Our coat has five cloth buttons on the front and two in back on the adjusting belts. Heavy weight wools are featured with a heavy weight cotton half lining (to the waist) to keep you warm on a cold evening.

For the ultimate in warmth, a wool body half lining is available at extra cost. Two styles are offered. Coat with elbow length round cape is #1603. Coat with cuff length side seam cape is #1613. Also, the #1613 coat is available with a Fingertip length Cape that is about 8” longer than the cuff length cape. Available in Black, Medium Grey, Dark Grey, Dark Green, Tan or Brown Grey. If the harmonizing trim colors are requested, Black is used on the Medium Grey, Dark Grey and Dark Green colors. Brown is used on the Tan and Brown Grey colors. The Black coat is always solid Black. Made in USA!

#1603 CIVILIAN GREATCOAT with Elbow Length Round Cape ............ $299.00
#1613 CIV GREATCOAT with Cuff Length side seam Cape ............. $319.00

With Harmonizing Accent color on Collar and Pockets Tops ........ No Charge
With Wool Body Lining for added warmth, add .........................$40.00
Sew on the Buttons, add ......................................................$10.00

Some Civilian Overcoats are IN STOCK.
See Page 3 for Big and Tall Size and Pricing Details.
**COTTON SHIRTS– DROP SHOULDER PATTERN 1850-1875**

**1850 to 1875 Cotton Shirt with Stand and Fall Collar.** Pull over style with drop shoulder. Placket front closing with 3 Mother of Pearl buttons. Sleeves are gathered at the shoulder and cuffs. Cuffs have a single button closure. Long shirt tail to stay in your pants. These shirts are made from 100% cotton and run slightly large to allow for shrinkage. All sizes listed in stock. See yellow box below for available options. *Made in USA!*

**1850- 1875 Stand and Fall Collar Shirts…**

#1701 in Natural Cotton (Off White color)
#1702 in Fine White Cotton

<table>
<thead>
<tr>
<th>Size</th>
<th>Small</th>
<th>Medium</th>
<th>Large</th>
<th>X Large</th>
<th>XX Large</th>
</tr>
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<tr>
<td>14½ - 32½</td>
<td>$59.00</td>
<td>$59.00</td>
<td>$65.00</td>
<td>$65.00</td>
<td>$69.00</td>
</tr>
</tbody>
</table>

Same shirt style available in various striped or checked colors. See the complete color line available for the #1707 Shirt on Page 27. 100% Cotton. Typically all sizes and colors are in stock, but to avoid back-orders, please give first, second and third choice of colors for this shirt.

#1706 in Blue Ticking with White collar and cuffs.
#1707 in Stripes or Plaids with same color collar and cuffs.

<table>
<thead>
<tr>
<th>Size</th>
<th>Small</th>
<th>Medium</th>
<th>Large</th>
<th>X Large</th>
<th>XX Large</th>
</tr>
</thead>
<tbody>
<tr>
<td>14½ - 32½</td>
<td>$69.00</td>
<td>$69.00</td>
<td>$75.00</td>
<td>$75.00</td>
<td>$79.00</td>
</tr>
</tbody>
</table>

**1860 to 1875 Shirt with Band Collar.** A 1” high standing collar is featured. Pull over style with drop shoulder. Placket front closing with 3 Mother of Pearl buttons. Cuffs close with a single button. Long shirt tail to stay in your pants. These shirts are made from 100% cotton and run slightly large to allow for shrinkage. Shown with our #1608 Range Vest in Nutmeg color. Available in Natural or Bleached White only– Specify Color. *Made in USA!*

#1703 Band Collar Shirt in Cotton

<table>
<thead>
<tr>
<th>Size</th>
<th>Small</th>
<th>Medium</th>
<th>Large</th>
<th>X Large</th>
<th>XX Large</th>
</tr>
</thead>
<tbody>
<tr>
<td>14½ - 32½</td>
<td>$65.00</td>
<td>$65.00</td>
<td>$69.00</td>
<td>$69.00</td>
<td>$75.00</td>
</tr>
</tbody>
</table>
Firemen’s Shirts-  Red cotton flannel– nice and soft! In the 1850s, Fire Companies from the bigger cities were dressing their men in these shirts. When war broke out, some companies enlisted enmasse.

#1704 shirt is without the bib front. Order #1705 if you want the removable bib. Pockets not available on #1705. Mother of Pearl buttons. Drop shoulder pattern with single button closing the cuff. Long tail will stay in your pants! Made in USA!

Fancy Pleated Shirts and Firemen's Shirt 1850-1880

<table>
<thead>
<tr>
<th>Size</th>
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<th>Large</th>
<th>X Large</th>
<th>XX Large</th>
<th>XXX Large</th>
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<tbody>
<tr>
<td>Neck &amp; Slv</td>
<td>14½ - 32½</td>
<td>15½ x 33</td>
<td>16½ x 33½</td>
<td>17½ x 34</td>
<td>18½ x 35</td>
<td>19 1/2 x 35</td>
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<tr>
<td>#1704</td>
<td>$69.00</td>
<td>$69.00</td>
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<td>$75.00</td>
<td>$79.00</td>
<td>$85.00</td>
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<tr>
<td>#1705</td>
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<td>$85.00</td>
<td>$85.00</td>
<td>$89.00</td>
<td>$95.00</td>
</tr>
</tbody>
</table>
Bib and Shield Front shirts became the rage in the 1870s on civilian men, especially out West where so many Cowboys were former soldiers. General Custer made a shirt similar to our #1726N famous at that little fight he had at the Little Big Horn.

**1870–1880 Bib Front Shirts**

Navy or Grey cotton with a rectangular bib on the front. Bone buttons attach the removable bib. Inset sleeves with single button closing the cuff. Long tail that will stay in your pants! Specify if you would like Black buttons on the grey bib shirt—see grey shield shirt below.  

*Made in America!*

*Fabric is 65% Cotton/35% Poly… Never Needs Ironing!*

**Bib Front Shirts…**

- #1725N in Navy Cotton/ Poly
- #1725G in Grey Cotton/ Poly

<table>
<thead>
<tr>
<th>Size</th>
<th>Small</th>
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<th>X Large</th>
<th>XX Large</th>
</tr>
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<td>15½ x 33</td>
<td>16½ x 33½</td>
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<tr>
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<td>$79.00</td>
<td>$79.00</td>
<td>$85.00</td>
<td>$85.00</td>
<td>$89.00</td>
</tr>
</tbody>
</table>

**1870–1890 Shield Front Shirts** Navy or Grey cotton with a shield on the front. Navy shirt has a yellow braid accenting the shield pattern, grey shirt has black. Bone type buttons in either natural or black—please specify button preference at time of order.

Inset sleeves with single button closing the cuff. Shield is attached on the left side and opens along the right side for buttoning the placket buttons. Long shirt tail that will stay in your pants!  

*Made in America!*

*Fabric is 65% Cotton/35% Poly… Never Needs Ironing!*

**Shield Front Shirts…**

- #1726N in Navy Cotton/ Poly
- #1726G in Grey Cotton/ Poly

<table>
<thead>
<tr>
<th>Size</th>
<th>Small</th>
<th>Medium</th>
<th>Large</th>
<th>X Large</th>
<th>XX Large</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>14½ - 32½</td>
<td>15½ x 33</td>
<td>16½ x 33½</td>
<td>17½ x 34</td>
<td>18½ x 35</td>
</tr>
<tr>
<td>Price</td>
<td>$89.00</td>
<td>$89.00</td>
<td>$95.00</td>
<td>$95.00</td>
<td>$99.00</td>
</tr>
</tbody>
</table>
Our late 1830s period NECK TIE can be hand tied into so many variations. A polished strip of cloth about 2” wide. Only two of the many interesting styles this tie can be tied are shown on Page 11. Two lengths are available—72” for smaller necks and 80” for larger necks. Depending on your neck size and the length you want the tails, order whichever size you prefer.

Appropriate for all Civilian men and Officers from 1840 thru 1870. It would also be very suitable for an Enlisted man to wear one of these at a Dance. Specify color black or brown when ordering.

Colors Available: Black or Brown. Made in USA!

#1712 Neck Tie ........................................ $19.00

Our 1840-1870s period CRAVAT (pre-tied NECKTIE) is a work of art! Sewn in the shape shown to save you the hassle of trying to tie it. A fancy buckle makes the cravat adjustable for neck sizes 14” thru 19”. Appropriate for all Civilian men and Officers. It would also be very suitable for an Enlisted man to wear one of these at a Dance. Specify color (shown at left) when ordering. Made in USA!

#1713 Cravat....... (Necktie) ....... $29.00

Colors Available:
- Black
- Brown
- Red Checkerpane
- Wedding White

1870's Necktie

Pre-tied and sewn to save you the trouble. A nice nickel buckle makes the tie adjustable for neck sizes 14” thru 19”. Can be used with any of our shirts having a stand and fall collar. Available in Black Only. Made in USA!

#1720 1870's Necktie ............ $29.00

#1720 Neck Tie shown in smaller scale than above neck ties.
**Range Vests**— Notched collar style so popular during the 1870s and 1880s. Two waistline pockets for a watch or whatever. Cotton back with natural cotton lining. Ten ounce 100% cotton duck or twill.

Buttons available; Bone in natural color, Black in imitation bone (plastic). Specify button preference when ordering.

Available colors: Nutmeg, Black or Brown. *Made in USA.*

### #1618 Notch Collar Range Vest in cotton

<table>
<thead>
<tr>
<th>Size</th>
<th>Fits Chests</th>
<th>Price</th>
</tr>
</thead>
<tbody>
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</tr>
<tr>
<td>Medium</td>
<td>40/38</td>
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<td>$135.00</td>
</tr>
<tr>
<td>XX Large</td>
<td>52/50</td>
<td>$145.00</td>
</tr>
</tbody>
</table>

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**1850-1870 Suspenders (Braces)**

Suspenders are made of heavy weight natural colored woven cotton and are adjustable by means of #1826 brass "piercing prong" type buckle on each front strap. The leather pieces are natural leather color. *Made in USA.*

**1907 Double Button Front .... $29.00**  
**1908 Single Button Front .... $25.00**

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**Elastic Suspenders (or Braces)**

By 1872 Elastic was invented and found its way into Suspenders. Since it was quite expensive at the time, only the lower back pieces (the section tinted red for clarity in the photo—the elastic itself is white) were made from the new elastic.

A brass prong type buckle is featured on the front for adjustment. Only the double button front style is offered. These can be used for Military or Civilian impressions.

**7277 Suspenders with Elastic back ... $35.00**
**BUTTONS ...** All of our garments are supplied with the appropriate buttons used on that garment. Cloth covered buttons were typically used on higher quality men's clothing. The wood button would be appropriate on laborers clothing.

With the exception of cotton shirts, the buttons are usually not sewn on, as many customers prefer to position the buttons where they want, then sew them on. For those folks who don’t sew, we will be happy to sew on any button for $0.75 each.

Some of our clothing works well for earlier time periods also. In many cases, plain brass or nickel buttons were used during this period. These may be substituted at time of order for no additional charge. Buttons and buckles may be purchased separately using the below stock numbers.  “ * ” indicates import

---

**#1832NLg $2.25 #1832NS $1.95**  
Plain Nickel Livery Buttons

**#1826 * - $2.75 each**  
Trouser and Suspender Brass Buckle

**#488 $0.75 (5/8’’) (Cow Bone) ***  
Bone Trouser Suspender Button

**#1835 - $2.25 #1836 - $1.95**  
Wood Button

**#1823Lg - $2.25 #1823Sm - $1.95**  
Black Cloth Civilian (Other colors Available)

**Lge $2.25 ea Sm $1.95 ea**  
Plain Brass Livery Buttons

**#1835**  
Lge $2.25 ea Sm $1.95 ea

**#489 $0.60 (1/2’’) (Cow Bone) ***  
Bone Shirt or Trouser Fly Button

**#1824B $0.50 (9/16’’) ***  
Black Metal Trouser Suspender

**#1821 $0.50 (5/8’’)**  
Pewter Trouser Suspender Button

**#1824T  $0.50 (9/16’’) ***  
Tin Paper Back Trouser Suspender
PLEASE NOTE:

Color squares shown on these pages are representative of colors used. These colors may vary slightly from actual fabric colors and are subject to a printer’s settings and ink quality. Monitor color images vary depending on RGB settings and quality. Minor fabric color variations will occur from dye lot to dye lot also.

If an actual swatch of fabric is desired, please e-mail us and we will be happy to send up to three fabric swatches FOR FREE. If more than three are desired, complete color swatch sample sheets of either the Military or Civilian fabrics (or both) can be ordered on our webpage: [www.quartermastershop.com/fabric_menu.htm](http://www.quartermastershop.com/fabric_menu.htm). Larger color images than pictured here can also be found on the individual fabric pages on the website.

**** ALL FABRICS SUBJECT TO AVAILABILITY ***

<table>
<thead>
<tr>
<th>Civilian Fabric Colors – Wools and Cottons – Standard Cost Fabrics</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Wool Flannel</td>
</tr>
<tr>
<td>Charcoal Wool Flannel</td>
</tr>
<tr>
<td>Bankers Grey Wool Flannel</td>
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<tr>
<td>Choc Brown Wool Flannel</td>
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<td>Charcoal Cotton Twill 7 oz</td>
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<tr>
<td>Black Cotton Twill 7 oz</td>
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<tr>
<td>Khaki Cotton Twill 7 oz</td>
</tr>
<tr>
<td>Natural Cotton Twill 7 oz</td>
</tr>
<tr>
<td>Black Bull Denim 10 oz</td>
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<tr>
<td>Natural Bull Denim 10 oz</td>
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<tr>
<th>Deluxe Wools, Plaids and Wooljeans - Extra Cost Fabrics</th>
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<tbody>
<tr>
<td>Deluxe Black Wool Broadcloth</td>
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<tr>
<td>Deluxe Medium Grey Wool</td>
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<tr>
<td>Deluxe Emerald Wool Flannel</td>
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<tr>
<td>Deluxe Burgundy Wool Flannel</td>
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<tr>
<td>Royal Blue Wool Flannel</td>
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<td>Oatmeal Linen</td>
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**FOR SACK SUITS EXCLUSIVELY**

| Grey WoolJean                                              |
| Brown WoolJean                                             |
| Natural WoolJean                                           |
| Taupe Grey Windowpane wool                                  |
| Taupe Stripe wool                                           |
| Grey Tweed wool                                             |
| Charcoal Stripe wool                                        |
Cotton Shirt Colors

- Medium Grey Wool
- Red Mini Check
- Blue Ticking
- Blue & Tan Plaid
- Cowboy Blue 65% ctn/35% poly
- Navy Sante Fe Twill
- Red Plaid
- Blue Mini-Check
- Red Flannel
- Brown Grey Wool
- Red & White Plaid
- Blue Satinette
- Tan Butternut Wool
- Aubergine Satinette
- Blue & Black Plaid
- Dark Green Wool
- Bronze Satinette
- Dark Brown Wool
- Burgundy Diamond Brocade
- Champagne Satinette
- Blue Stripe Brocade
- Mocha
- Chocolate Satinette
OTHER SPECIAL OPTIONS AVAILABLE.

Pad and Quilt chest section of the front lining, available in all our Civilian Frockcoats and Tailcoats. Many original garments had this feature to give a more pronounced effect to the chest area – the Victorian equivalent of today’s “wide shoulder look”.

Although our standard garments are without this feature to make the coat “cooler” for summer wear and keep the cost down, we are happy to add the item during construction of the above mentioned custom garments if you like. The red line in the photograph at left shows the inside horizontal pocket location and does not appear on the actual work. The photograph is of a US Army Officer’s chest lining.

Pad and Quilt Chest area ........................................ $65.00

Pockets in the folds of the Skirt-
Standard on the back of all our 1850-80 Civilian Frockcoats and Tailcoats are exterior back pockets in the folds of the skirt (inside the back lining is optional). The pocket is entered by slipping the hand under the pleat seam.

1830-50 Dress Coats have the back skirt pockets in the lining.

The back pockets are dropped if the customer chooses to add the optional front exterior waistline pockets – available on Full Front Frocks only.

Additional pocket options are available in the 1830-50 clothing line.

Hand Stitched Buttonholes - We are pleased to offer hand stitched buttonholes on a “time available” basis. Although several styles of hand stitched holes were used on original garments, we offer one of the most attractive – the inside pearl edge as seen at left. Depending upon the fabric color, either Black, Brown, Tan or Natural colored thread is used for the buttonholes if ordered.

It takes quite a bit of extra time to do this, and as a consequence, we cannot offer this feature with any “RUSH ORDER” garment. If you are interested in trying this yourself, we offer an instruction sheet which explains how you can hand stitch over the machine made buttonholes for a very authentic look.

Hand Stitched Button Holes . (per buttonhole). $9.00
HINTS:
- Please do not measure yourself. Have a friend help.
- Please use a cloth measuring tape and fill out the chart below completely.
- Accurate measurements are extremely important! Please double check measurements to insure accuracy.
- We will keep your measurements on file for future orders.
- If your weight or size has changed since your last order, it is your responsibility to inform us of this.
- We cannot accept returns of custom made clothing.

Name: ___________________________  Day Time Phone: ___________________________

Modern Day Sizes Generally Worn

<table>
<thead>
<tr>
<th>Suit Coat Size:</th>
<th>Trouser Waist:</th>
<th>Inseam:</th>
<th>Shirt Neck:</th>
<th>Shirt Sleeve:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Men's Height chart;</td>
<td>5' 4&quot; thru 5' 7&quot;: Short</td>
<td>5' 8&quot; thru 5' 10&quot;: Regular</td>
<td>5' 11&quot; thru 6' 3&quot;: Tall</td>
<td>6' 4&quot; thru 6' 7&quot;: Extra Tall</td>
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For help with taking measurements—please see diagram and descriptions below.

- **Weight**: An important reference figure to help us determine if you have changed sizes since your last order.
- **Height**: Taken standing against a wall, without your shoes on. (Feet and Inches to the nearest half inch).
- **Chest**: Expanded—Take a deep breath, Measure around the fullest part of chest over the nipples. (Encircling the back and chest with the cloth measuring tape.)
- **Natural Waist**: Measure around the body 1" below the belly button.
- **Hips**: Measure around the fullest part of the seat.
- **Neck**: Measure around the neck at the Adam's Apple.
- **Largest Stomach Circumference**: Measure around the largest part of the stomach while relaxed. DON'T "SUCK IN" YOUR STOMACH!
- **Coat Sleeve**: Relax arm by side, Measure from top of arm at shoulder to 2 inches below your wrist bone.
- **Front Waist Length**: From the spot where your collar bones meet, measure 1" below your belly button.
- **Back Waist Length**: From the small bone at the top of the spine, measure to the waist line in back.
- **Across Top Of Shoulders**: Measure total width from shoulder bone to shoulder bone across the top spinal bone.
- **Head Circumference**: Taken around the head, just above the ears. Is this the typical length of your hair?

If you have a specific front length you would like your custom garment to be, please fill out the rest of the measurement form. If you leave this area blank, you will receive a garment with the front length tailored to your height (i.e. standard Government issue length).

- **Finished Front Length of Shelljacket**: From the small "hollow" in front where your collar bones meet to the desired bottom of the jacket.
- **Finished Back Length of Shelljacket**: From the small bone at the top of the spine to the desired bottom of the jacket.
- **Finished Front length of Frockcoats**: The total length in front you want from collar bones to bottom edge of frockcoat.

If you have any concerns or are unsure about your sizes, please call us at: 1-810-367-6702 from 8am to 4pm, Eastern Standard Time. By submitting this form you agree that the above measurements are correct.
### Order Form

**Ship To:**
**Address:**
**City, State and Zip:**
**Credit Card #**
**Exp Date:**
**Day Phone:**

**Billing Address:**
**Email:**

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<thead>
<tr>
<th>Qty</th>
<th>Size</th>
<th>Item Description (Please use Catalog Number and list all options you want)</th>
<th>Each</th>
<th>Total</th>
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**Subtotal**
**Shipping**
**Sales Tax**
**Total**

**Deposit**
**BALANCE DUE:**

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**Thank you very much for your order!**

I have read pages 4 and 5 of the catalog and understand terms and conditions of sale and that Custom items are Not Returnable for refund or exchange.

*Signature required:*

_____________________________________________________

*Prices are subject to change without notice. Text and Mathematical errors are subject to correction. Michigan Residents please add 6% State Sales Tax.*