Quartermaster Shop

2018 Catalog - Men's Civilian Clothing
1800 Thru 1830 - Federal/Regency Period

Mr. Lonnie Davis
Mr. Bruce Stocking

Web Site: www.quartermastershop.com

- Quality historical reproduction clothing for men since 1975.
- Every garment is hand made under the watchful eye of artisans dedicated to give you the best value for your money.
- Quality materials and construction methods which closely match original garments.
- Manufactured after careful study of original garments at various museums around the country.
- All our clothing is made in our sewing shop in Michigan.

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Our friendly staff is eager and ready to offer assistance if you need help choosing a historical reproduction garment. We want to assure you of our dedication to quality in every garment and delivery by the date we promise.

With almost 40 years of experience making historical uniforms, we will do our best to make you feel you made the right decision by choosing Quartermaster Shop clothing!

In 1979, my wife, Gayle and I started setting up the Quartermaster Shop tent at various reenactments and skirmishes around the country. We met a lot of really nice folks during the 25 years that we traveled.

Since 2004, the years of traveling have taken their toll and we are no longer able to travel and set up “in the field”.

However, I encourage you to visit our website and just like in the “good old days”, we will provide the best service we can and a quality garment that you will be proud to wear for years to come!

Jeff O’Donnell

Not content to sit at home just sewing, in 2013; Kay, Luann and Melissa, of our staff, decided to give “Sutlering In the Field” a try at the Jackson Michigan Reenactment.

Just like Gayle and Jeff, they found that meeting new people, making friends and selling the garments we had made was a unique experience and certainly worth the extra effort.

Since they are some of the seamstresses here who actually sew our garments, their plans are to attend 3 or 4 larger events for the next few years. Can’t sew and travel at the same time!

Look for these wonderful ladies in the field and please stop in and say hello!

Olustee, Florida 150th Reenactment, Feb 2014.
1800-1830 Federal/Regency era Men’s Clothing

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Please Visit Our Website for more
detailed products and pictures:

www.quartermastershop.com

Telephone: 810-367-6702
Fax: 810-367-6514

Telephone Hours:
Monday thru Friday. 8:00am to 4:00pm (EST)
Please call for appointment before visiting.

CUSTOM SIZING NOTE!  Price surcharge for Big and Tall Men’s Sizes:

All prices shown in the catalog are typically Base Prices for standard sized garments. Because it takes extra fabric and time to make clothing for Big and Tall men, please add the following percentages to the base prices for men over 5’-10” tall or larger than 44” chest or 39” waist.

ALL FROCKCOATS, GREATCOATS, SACKCOATS, JACKETS, VESTS and WOOL SHIRTS:
FOR GREATCOATS ONLY- Add 10% to price for men over 5’-10” tall (Sizes 36 thru 44).
Add 15% to price for sizes 46 and 48 (Short, Regular or Tall)
Add 30% to price for sizes 50 and 52 (Short, Regular or Tall)
Add 45% to price for sizes 54 and 56 (Short, Regular or Tall)
(Some styles Not Available in 54 and 56 sizes.)

ALL TROUSERS:
Add 10% to price for waist sizes 40, 42 or 44.
Add 25% to price for waist sizes 46 or 48.
Add 45% to price for waist sizes 50, 52 or 54. (Some styles Not Available in these sizes.)

Sorry. Sizes larger than listed here are not available.

*** Prices are subject to change without notice. ***
FACTORY HOURS AND VISITING: THE QUARTERMASTER SHOP is designed and primarily functions as an "Internet/ Mail Order Business". As such, we don’t have a show room open for walk-in customers. We ask folks who want to stop in to be measured or purchase something from stock to call a few days ahead so we can make arrangements to serve them best. Thank you for this consideration.

HOW SHOULD 1800 PERIOD CLOTHING AND MILITARY UNIFORMS FIT? As historical clothiers, we want our clothing to enhance the impression our customers wish to portray. We feel the best way to do this is to duplicate the correct design and period fit of men’s clothing from those bygone days. We want folks to be aware before they purchase from us that historical clothing fits differently than modern men’s clothing.

So what type of fit should you expect when purchasing quality historical reproduction clothing? In the 1800s, society required a person to stand and function quite formally. 1800 to 1840s men’s clothing was much fancier than later periods. Dress uniforms and civilian coats were designed to be worn somewhat tight to the body to restrict movement to obtain a more formal posture. The 1800-30 coat shoulders were very narrow and tight fitting. As time progressed, shoulders became progressively wider and more comfortable. Armholes were cut smaller than today’s suit coats to allow more movement of the arms without the garment “riding up”. These are the guidelines we use when making our reproduction coats. Trousers had a high waist and were loose in the seat area. Reproduction trousers should not be worn “low and tight” like many fellows are doing today. They are not designed to serve as a girdle to hold in a protruding stomach.

 Occasionally, a customer will call who has just received their order, concerned about the fit. In some cases, the customer did not read How Historical Clothing Should Fit” before ordering. He expected historical clothing to fit the way his modern clothing fits. In fact, to be a quality historical reproduction, it shouldn’t! Almost always, their concern that “it doesn’t fit” is addressed when they learn how correct historical garments are supposed to fit! Now that you have the knowledge, you will know what to expect!

MACHINE STITCHING: In order to keep prices down, our garments are machine sewn. The lock stitch sewing machine was patented in 1846 and used extensively by both sides during the Civil War. In rural areas, many clothing items were still partially or completely hand sewn. Both machine stitched and hand stitched garments are correct for the Civil War period. The button hole sewing machine wasn’t patented until 1883, so all buttonholes should be hand stitched on reproduction garments before 1883. Other than machine stitched buttonholes to keep our clothing more affordable, it is not our policy to deviate from historical tailoring practices and materials. We do offer hand stitched buttonholes at $7.00 each. Or, if you are interested in trying this yourself, we offer a free instruction sheet which explains how you can hand stitch over the machine buttonholes for a very authentic look.

ABOUT OUR FABRICS: Because shades of the same color may vary from dye lot to dye lot, we strongly encourage customers who want different items of the same color to be an exact match, to order all matching items at the same time. All fitting problems must be addressed within ONE WEEK after receiving your garment. If we should have to replace a panel or section, we will have a better chance of a correct color match.

CUSTOM-MADE CLOTHING: For enlisted military clothing, most men will fit into our government issue generic sizes. However, some body shapes require custom-made clothing. Custom-made clothing is made exclusively for a particular person—so it generally doesn’t fit anyone else. CUSTOM CLOTHING IS NOT RETURNABLE FOR REFUND OR EXCHANGE FOR ANY REASON! From the minute the fabric is cut, it is considered "yours". Custom clothing takes more time to manufacture because more attention to the details of fit or design are given to the garment than an "off the rack" generic size garment receives. In many cases, the measurements and details of the clothing are checked numerous times during construction to make sure it fits the body measurements you have given us. This is why correct measurements are so extremely important.

SPECIAL CUSTOM DESIGNED UNIFORMS: For those customers who have done their own research on a particular uniform and wish to order something not in the catalog, please realize that the prices listed herein are "base" prices. Please write or e-mail with particulars for a price quotation. Please fill out a measurement chart and include with your letter or submit on-line.

WHAT SIZES DO WE STOCK? We stock a considerable inventory of enlisted uniforms for both North and South, in men’s sizes 40 through 52 in Regulars and some Talls. Also, trouser sizes from 30W thru 48W. Colors and Sizes of clothing typically in stock are listed on each page. Please visit our website: www.quartermastershop.com. Available Sizes and Price structure for Big and Tall clothing is listed on page 3 of the catalog.
HOW TO ORDER: Please fill in the measurement chart and order form COMPLETELY AND CAREFULLY! Correct measurements are necessary to make clothing that sits correctly. If you have a question with the “How to Measure” instructions found on the measurement chart, please give us a call or email. Many Men’s Formal Wear stores that rent tuxedos will measure for free. A recent photograph of you in T-shirt and slacks can be helpful. If you fall into the “Big and Tall Men’s Sizes” listed on page 3, please add the appropriate amount to the garment’s base price. Please add sufficient shipping charges. See TERMS AND CONDITIONS for payment details. On the order form, please detail the particulars about your uniform order completely. The Order can be mailed to us or you can order on-line at: www.quartermastershop.com using our secure Shopping Cart.

BUTTON NOTE: Appropriate standard buttons (listed on pages 22 and 23) are included with every garment as needed, unless otherwise requested to delete buttons. Price deduction of $0.40 each will be made for deleting brass buttons from a uniform order. With the exception of shirts, they are not sewn on. This is so you can position the buttons on the garment for a snug or loose fit. For those customers who do not sew, we can sew on our buttons for $0.75 per button.

ORDER ACKNOWLEDGEMENT: Orders for items in stock are shipped UPS or US Mail- usually the next day. Orders for custom-made or out-of-stock items are acknowledged with an order confirmation about one week after receipt of order. Anticipated delivery date is given at that time, as production schedules change depending how orders arrive. Any balance due or overpayment is noted at that time also. Usual shipping time on custom orders is about eight weeks.

TERMS AND CONDITIONS: Telephone and Website Internet orders for stock merchandise using MasterCard, VISA, Discover, or American Express cards are cheerfully accepted and, if in stock, are shipped the next business day. Please Note- PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

ORDERS FOR CUSTOM ITEMS MUST BE PAID IN FULL AT TIME OF ORDER. Postal or Bank Money Order preferred. Above Credit Cards are accepted also.

ALL ORDERS PAID WITH A PERSONAL CHECK WILL BE HELD UNTIL THE CHECK CLEARS YOUR BANK. This can take up to three weeks in some cases so Money Orders are always fastest.

CHANGES TO AN ORDER IN PROGRESS: Any change to an order in progress is very time consuming and adds to the cost due to the additional labor involved. Changes tend to make an order confusing and can cause costly mistakes. Please be sure what you want before you order! If multiple changes to an order are made, an administrative fee of $25.00 will be charged.

CANCELING AN ORDER: No cancellations, changes or modifications after material has been cut. We reserve the right to refuse or cancel any order at any time. If we cancel the order, a full refund will be given, regardless of construction status.

RUSH ORDERS can occasionally be accommodated. A minimum 25% up-charge is added to cover the overtime wages we must pay our sewing personnel. A RUSH delivers a garment in 4 weeks instead of 8. By planning ahead and allowing us sufficient time to make your custom clothing, you will be handsomely rewarded at the most economical price.

RETURN POLICY: Custom-made clothing is not returnable. Please call prior to returning stock items. Any item purchased from stock can be returned for the next larger or smaller size, without paying a re-stocking charge within 30 days with receipt. The garment must be in the same condition you received it from us. Also, we request you forward $12.00 with the return garment for re-shipping the new requested size. If exchanging a garment for a larger size requires moving into the Big and Tall size range, additional charges for these sizes can be found on Page 3.

MISTAKES: If a mistake is made at our end, alterations are free within 14 days after shipment. If we received in-correct measurements, or if requested alterations do not match the size chart you sent with your order, rework is priced accordingly, plus shipping charges. All fitting problems must be addressed within ONE WEEK of receiving your garment. If we should have to replace a panel or section, you will be assured of the closest color match.

SHIPPING AND HANDLING CHARGES: We ship UPS ground delivery for most dependable and economical rates. Other delivery services are available upon request. Minimum shipping/handling charges are $15.00 per order. For large items and complete uniform orders, add $25.00. Foreign orders please write or FAX for shipping charge quote.

Please be aware that picture quality and color will vary depending on your printer's settings and ink quality. Monitor color images vary depending on RGB settings and quality.
**General Information about our 1800-1830 Period Civilian Clothing:** Our civilian clothing is made from quality light weight wools and other fabrics. Some deluxe fabrics are available at extra cost. See color images of available fabrics for these coats on page 18. A swatch sheet of all our Civilian Fabrics is available for $10.00 for those who want to see actual fabric colors and textures. All coats on these four pages come with a full cotton lining with inside left breast pocket. Sleeves are lined with natural colored cotton.

Shown below is our reproduction of the Tail Coat made famous in the Movie “Beau Brummel”. This style is Single Breasted but made to look like a fancier coat by adding the double row of buttons on the front. A double button with gold plated chain closes the coat front. The #1755 coat features the high Standing Collar. #1756 has the high Stand and Fall Collar. Narrow shoulders with full sleeve caps follow the style of the day. Tails extend to about mid-knee in back. The 4” cuffs close with 2 small buttons. Typically, rear pockets are located in the back seam of the skirt lining. As an up-grade, two exterior pockets on the waistline may be specified in place of the back skirt lining pockets. Either squared or pointed flaps may be specified when the exterior waistline pockets are chosen. If the velvet collar option is ordered, flaps can also be specified with the same velvet. Solid colors were the common color of the day for men, with Black predominating. **Made in USA!**

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**#1755 1800-1830 TAIL COAT Single Breasted “Beau Brummel” with STANDING COLLAR ............... $399.00**

**#1756 1800-1830 TAIL COAT Single Breasted “Beau Brummel” with STAND and FALL COLLAR ...... $399.00**

**OPTIONS AVAILABLE for these COATS**

- Up Grade to Deluxe Fabrics, add ........................................................................................................... $65.00
- Up Grade to Polished Cotton Lining, add ................................................................................................. $29.00
- Add for velvet collar only .......................................................................................................................... $25.00
- Add for velvet collar and cuffs ................................................................................................................. $35.00
- Add for 2 exterior pockets with flaps … Specify Pointed or Squared—see next page for style... $40.00
- Hand Sewn Buttonholes, add ................................................................................................................... $9.00 each

Buttons available: Plain Brass or Nickel Plated, Wood or Matching Cloth—Please Specify your choice.

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**PLEASE SEE BIG AND TALL SIZING NOTE ON PAGE 3.**
The Double Breasted TAIL COAT was probably the most common style during the time frame having been carried over from the 1790s. This double breasted coat features either a “low lapel roll” (shown on left), or a “high lapel roll” (on right). Note the difference in button quantity and placement. Also the right coat has full sleeve caps featuring the pleated style very fashionable in those days. Sleeves have 4” cuffs and are functional closing with two small buttons (see far right sleeve picture). Made in USA!

The Standing Collar may be viewed on the previous page.

Both Low Roll and High Roll style fronts were popular during this time frame. Please make sure you specify the correct stock number for the style you want when you place your order.

#1765-4 DB TAILCOAT with Standing Collar and Low Roll Lapel ... (Not Shown) ............ $399.00
#1765-5 DB TAILCOAT with Standing Collar and High Roll Lapel ... (Not Shown) ............ $399.00

#1766-4 DB TAILCOAT with Stand and Fall Collar, Low Roll Lapel ... (Shown Above) ...... $399.00
#1766-5 DB TAILCOAT with Stand and Fall Collar, High Roll Lapel ... (Shown Above) ...... $399.00

OPTIONS AVAILABLE for the above COATS
Up Grade to Deluxe Fabrics, add .......................................................... $65.00
Up Grade to Polished Cotton Lining, add ......................................................... $29.00
Add for velvet collar only .................................................................................. $25.00
Add for velvet collar and cuffs ............................................................................. $35.00
Add for 2 exterior pockets with flaps ... Specify Pointed or Squared—see next page for style... $40.00
Hand Sewn Buttonholes, add ........................................................................... $9.00 each
Buttons available: Plain Brass or Nickel Plated, Wood or Matching Cloth—Please Specify your choice.

PLEASE SEE BIG AND TALL SIZING NOTE ON PAGE 3.
Another popular style was the Double Breasted TAIL COAT with Rolled “M” Style Collar. Both Low Roll Lapel (shown below) and High Roll Lapel (not shown) versions are available. Narrow shoulders with “clean” sleeve caps, narrow at elbow and cuff. More ease can be added to the sleeve caps, please call. 4” Split Cuffs—functional with 2 Small Buttons. High rolling “M” collar is made in the same fabric as the coat with a harmonizing velvet available. Wide, Notched Lapels follow the typical fashion. Two Back Pockets in the back lining are standard or Two Exterior Pockets with flaps can be substituted at the waistline for a dashing effect. The pocket flaps are typically in the coat fabric. If the velvet collar option is ordered, flaps can also be specified with the same velvet. Solid bright colors were very common during the day for men, with Black for Dress predominating. Made in USA!


#1767-2 TAIL COAT Double Breasted with “M” Collar, LOW ROLL LAPEL, 2 Button Front … (Shown Above) …… $459.00

#1767-3 TAIL COAT Double Breasted with “M” Collar, HIGH ROLL LAPEL 3 Button Front … (Not Shown) ……… $459.00

Design of “M” on the collar may vary somewhat from the picture. The low roll lapel is best if the ruffled shirt is ordered.

OPTIONS AVAILABLE for these COATS
All options shown on page 6 are available with this coat style.

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
The Single Breasted **FULL FRONT FROCK** during the early 1800s was considered as “day time” wear. Coat features a flared skirt in the typical length—middle of knee cap. Narrow shoulders with full sleeve caps, narrow at elbow and cuff. 4” Split Cuffs—functional with 2 Small Buttons. A 3” High Standing collar is made in the same fabric as the coat. A Stand and Fall Collar is also available. Notched style Lapels adorn the front of the coat. Two Back Pockets in the lining are standard. If desired, two exterior pockets with flaps can be added at the waistline for a dashing effect. Either squared or pointed flaps are available. If the exterior pockets are ordered, the back pockets in the lining are dropped. The pocket flaps typically match the coat fabric. If the velvet collar option is ordered, flaps can also be specified with the same velvet. Solid colors were the common color of the day for men, with Black predominating.  *Made in USA!*

**OPTIONS AVAIL for SINGLE BREASTED FROCKS**

<table>
<thead>
<tr>
<th>Option</th>
<th>Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up Grade to Deluxe Fabrics</td>
<td>$65.00</td>
</tr>
<tr>
<td>Up Grade to Polished Cotton Lining</td>
<td>$29.00</td>
</tr>
<tr>
<td>Add for velvet collar only</td>
<td>$25.00</td>
</tr>
<tr>
<td>Add for velvet collar and cuffs</td>
<td>$35.00</td>
</tr>
<tr>
<td>Add for 2 exterior pockets with flaps</td>
<td>$40.00</td>
</tr>
<tr>
<td>Hand Sewn Buttonholes, add</td>
<td>$9.00 each</td>
</tr>
<tr>
<td>Buttons sewn on</td>
<td>FREE</td>
</tr>
</tbody>
</table>

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
Our **Federal/ Regency VEST** is made from light weight wools or cotton drill. Black cotton back on darker colors, natural cotton back on lighter colors. Natural cotton lining in all vests. Collar about 3-1/4” high in front, 2-1/2” in back. All styles have two exterior pockets at the waistline located high to accommodate a cell phone! Back adjusts by means of cotton tape ties. *Made in USA!*

**Vests from this era are custom order. See Vest Fabrics for colors available.**

- **#1770** 1800-1830 Civilian Single Breasted VEST with Open Front, 7 Button .......... $125.00
- **#1775** 1800-1830 Civ Double Breasted VEST with Lapels, 14 Button ......................... $155.00

**OPTIONS AVAILABLE FOR THESE VESTS**
- Up Grade to Deluxe Grade of Wool or Fancy Brocade Fabric .......... $29.00
- Up Grade to White Polished Cotton Back, add ............................... $9.00
- Hand Stitched Buttonholes, add per buttonhole ............................... $9.00 each
- Sew on the Buttons, add ................................................................. $7.00
- Buttons available: Plain Brass or Nickel Plated, Wood or Matching Cloth

**For VESTS, PLEASE SEE BIG AND TALL SIZING NOTE ON PAGE 3.**

Our **Federal/ Regency Neck Stock** is made from a fine white (or black) cotton. It wraps around the neck and buckles in back for adjustment. About 2-1/2” high. Fits necks from 14-1/2 thru 18-1/2”. In Black or White Cotton. Specify Color. *Made in USA!*

- **#1732** 1800-1830 Civilian NECK STOCK ...... $29.00
  (Specify Black or White Cotton Color)
Our 1800-1830 Federal/ Regency Shirts are made from either natural colored, or a fine quality white cotton. All are 100% cotton and will shrink some with washing. The shirt is cut very large for the size listed as was the style of the day. Drop shoulder pattern. Shirt may be ordered with a Front Ruffle at extra cost. Mother of Pearl Buttons are sewn on.

Two collar styles are offered—overlap or set back—see above. Three hidden buttons and loops close the front opening. Three different cotton fabrics available to suit your tastes. Made in USA by Americans! Natural Cotton fabric is Imported. Fine White Cotton fabric is Made in USA.

All Shirts from this time period are Custom Order—Modern Shirt Size is Required.

If the Ruffle is desired, please add “R” to the #1730 Stock Number.

<table>
<thead>
<tr>
<th>Size</th>
<th>Fits Chests</th>
<th>Neck and Sleeve Size</th>
<th>#1729 Natural Cotton</th>
<th>#1731 Fine White Cotton</th>
<th>Add for Ruffle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small</td>
<td>36/34</td>
<td>14-1/2 x 33</td>
<td>$69.00</td>
<td>$69.00</td>
<td>$15.00</td>
</tr>
<tr>
<td>Medium</td>
<td>40/38</td>
<td>15-1/2 x 33.5</td>
<td>$69.00</td>
<td>$69.00</td>
<td>$15.00</td>
</tr>
<tr>
<td>Large</td>
<td>44/42</td>
<td>16-1/2 x 34</td>
<td>$75.00</td>
<td>$75.00</td>
<td>$15.00</td>
</tr>
<tr>
<td>X Large</td>
<td>48/46</td>
<td>17-1/2 x 34.5</td>
<td>$75.00</td>
<td>$75.00</td>
<td>$15.00</td>
</tr>
<tr>
<td>XX Large</td>
<td>52/50</td>
<td>18-1/2 x 35</td>
<td>$79.00</td>
<td>$79.00</td>
<td>$15.00</td>
</tr>
</tbody>
</table>
Several styles of lower body wear available during the 1800 to 1830 time frame. Breeches were common as classy dress wear being carried over from the late 1700s. Pantaloons with full length narrow legs were becoming more fashionable and trousers with wider full length legs were common as work clothes. Narrow Fall and Broad Fall were the two front styles utilized. Waistband about 2 to 2-1/4” high. Breeches come to just below the knee (or slightly longer) and have a small strap to adjust tightness at the knee. Our 1800-1830 Breeches and Pantaloons are WITHOUT pockets as was common during this time period. Both are available with the waistband either closed in back or with a split “V” with cord tie for adjustment. Both styles are full in the seat with Pantaloons tapering down from the crotch to the bottom. Specify Bone or Pewter buttons. Made in USA!

#1627  1800s Broad Fall Pantaloons in Natural Cotton Twill
without pockets
(with pewter buttons and split “V” back waistband with cord tie.

#1628 Broad Fall Breeches ........... $189.00
Without Pockets  (shown at left)

#1625 Narrow Fall Breeches ..... $189.00
Without Pockets  (Not Shown)

For Breeches, we need a measurement from your crotch to the bottom of your knee.

For Extra Options Available- See Below Pantaloons.

#1627  1800-1830 Broad Fall Breeches in Khaki Cotton
showing strap and buckle at knee. Shown with closed waistband and bone buttons.

#1627 Broad Fall Pantaloons....................... $169.00
Without Pockets  (in standard cost wools or cottons)
See Next Page for Narrow Fall Pantaloons

Options Available for Breeches and Pantaloons
For Deluxe Wools, add .................................. $50.00
With Belt and Buckle back, add ................... $20.00
Sew on the Buttons, add ............................... Free
Hand Sewn Buttonholes (6), add ................... $54.00
Hem Pantaloons Legs, add (Specify Length) ........ $20.00
Stirrups for Pantaloons (button on at the hem) .... $20.00
Split Waistband Back “V” with cord tie .......... N/C

SEE BIG AND TALL SIZING NOTE ON PAGE 3.
1800–1830 FEDERAL/REGENCY ERA

1800-1870 Suspenders (Braces)
Suspenders are made of heavy weight natural colored woven cotton and are adjustable by means of a “piercing prong” buckle on each front strap. The leather pieces are natural leather color. **Made in USA.**

#1907 Double Button Front .... $29.00
#1908 Single Button Front .... $25.00

#1740 Natural Cotton Drawers
Period style full length cotton underwear from an original pattern. Fine quality natural cotton with two Mother of Pearl buttons closing the fly and front. Cotton tape ties at the pant bottoms to prevent critters from crawling up your legs. No pockets. The waist size may be adjusted somewhat on any of the drawers by simply moving the front waistband and fly button farther from the right side edge. **Made in USA!**

Stocked in four standard sizes:

- Small for waist sizes 28 and 32
- Medium for waist sizes 33 thru 37
- Large for waist sizes 38 thru 41
- XLarge for waist sizes 42 thru 45
- 2X waist size 46 thru 49

#1740 Natural Cotton Drawers in Full Length in standard sizes ..... $79.00

**Breeches style cotton underwear** comes to just above the knee and is without ties. Same Price but add letter “B” after Stock Number #1704.
Our 1800-1840 CIVILIAN GREATCOATS close all the way to the neck, but may be left open if you wish. Two exterior front patch pockets at the waist. The typical cape length comes to just below the elbow. A longer cuff length cape may be ordered at extra cost. Cape does not have any buttons as it’s primary function is to be thrown over the head in hood fashion during inclement weather. Single layer cape is standard, or double or triple cape is available at extra cost.

A rolling collar and two good sized front patch pockets are featured. Standard is the collar and pocket tops in the same color as the coat body. A darker harmonizing color is available for no extra charge on the collar and pocket tops (see picture). Please specify at time of order. Our coat has five cloth buttons on the front and two in back on the adjusting belts. Heavy weight wools are featured with a heavy weight cotton half lining (to the waist) to keep you warm on a cold evening.

For the ultimate in warmth, a wool body half lining is available at extra cost. Two Coat styles are offered. Coat with elbow length round cape is #1603. Coat with side seam cuff length cape is #1613. Available in Black, Medium Grey, Dark Grey, Dark Green, Dark Brown, Tan or Brown Grey. If the harmonizing trim colors are requested, Black is used on the Black, Medium Grey, Dark Grey and Dark Green colors. Brown is used on the Tan and Brown Grey colors. Made in USA!

#1603 CIVILIAN GREATCOAT with Elbow Length Round Cape .... $299.00
#1613 CIV GREATCOAT with Cuff Length Side Seam Cape .......... $319.00

With Harmonizing Accent color on Collar and Pockets Tops ........No Charge
With Wool Body Lining for added warmth, add ..........................$40.00
Sew on the Buttons, add .......................................................... $8.00

Some Civilian Overcoats are IN STOCK.  
See Page 3 for Big and Tall Size and Pricing Details.
Our 1820–1880 CIVILIAN OPERA CAPE (or Mantle) is made from Heavy weight wools and lined with heavy weight black cotton. Either a Black Frog or Button (5, 7 or 9 pictured) style front closure is offered. Standard collar is same color as Cape body, but may also be ordered in black or harmonizing velvet color. Length extends to about the cuff on the coat sleeve. Can be worn by a lady also. Made in USA!

Colors Available: Dark Green, Medium Grey, Black, Dark Grey (all shown above), Dark Brown, Tan or Brown Grey (not shown). Dark Brown, Tan and Brown Grey use Brown Velvet if velvet collar option is chosen.

#611 CIVILIAN OPERA CAPE with Frog Closure ...................... $229.00
Hand Sew on the Frog, add ........................................ $25.00

#612 CIVILIAN OPERA CAPE with Button Closure .................. $199.00
Sew on the Buttons (Specify Amount Desired), add .................. $10.00

12” can be added to the Cape length, add ............ $20.00
Up Grade to Velvet Collar, add .......................... $20.00
Up Grade to Black Wool Lining, add ................. $40.00

SOME CIVILIAN CAPES ARE IN STOCK.
SEE BIG AND TALL SIZING NOTE ON PAGE 3.
**White Cotton Gloves**— The purpose of wearing gloves during this time frame was to protect a lady’s beautiful gown from a gentleman’s dirty hands, since personal hygiene was not quite up to today’s standards.

After many years of this practice, it became fashionable to wear white gloves at formal occasions.

Our white cotton gloves are 100% cotton and can be washed but will shrink a bit. Two sizes available—Large and X-Large. The large size, after shrinking, will fit smaller hands very well. Larger hands should order the X-Large size to allow for shrinkage. *Imported.*

**#1735 White Cotton Gloves ................. $9.95 pr.**

Specify Large or X-Large size when ordering.

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**BUTTONS ...** All of our garments are supplied with the appropriate buttons used on that garment. Cloth covered buttons were typically used on higher quality men’s clothing. The wood button would be appropriate on laborers clothing.

With the exception of cotton shirts, the buttons are usually not sewn on, as many customers prefer to position the buttons where they want, then sew them on. For those folks who don’t sew, we will be happy to sew on any button for $0.75 each.

Some of our clothing works well for earlier time periods also. In many cases, plain brass or nickel buttons were used during this period. These may be substituted at time of order for no additional charge. Buttons and buckles may be purchased separately using the below stock numbers. * * indicates import

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**Mother of Pearl Shirt**  
#1822 $0.35 (1/2’’ only)

**Pewter Trouser Suspenders**  
#1821 $0.50 (5/8’’)

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**Bone Trouser Suspenders**  
#488 $0.75 (5/8’’) (Cow Bone) *

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**Bone Shirt or Trouser Fly Button**  
#489 $0.60 (1/2’’) (Cow Bone) *

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**Neck Stock Buckle Nickel**  
#1825 * - $2.00 each

**Trouser and Suspender Brass Buckle**  
#1826 * - $2.75 each
Pad and Quilt chest section of the front lining is available in all our Civilian Frockcoats and Tailcoats. Many original garments had this feature to give a more pronounced effect to the chest area – the Victorian equivalent of today’s “wide shoulder look”.

Although our standard garments are without this feature to make the coat “cooler” for summer wear and keep the cost down, we are happy to add this feature during construction of the above mentioned custom garments if you would like.

The red line in the photograph at left shows the inside horizontal pocket location and does not appear on the actual work. The photograph is of a US Army Officer’s chest lining.

Pad and Quilt Chest area, add …………… $65.00

Hand Stitched Buttonholes- As standard, to help keep the price down, all buttonholes on our reproduction garments come with machine sewn buttonholes. We do acknowledge that all buttonholes on garments of this time period should be hand stitched if the ultimate degree of accuracy (“authentic” style if you wish) is desired. The buttonhole sewing machine was patented in the 1880s by the Reece Company.

Although several styles of hand stitched holes were used on original garments, we offer one of the most attractive – the inside pearl edge as seen at left. Depending upon the fabric color, either Black, Brown, Tan or Natural colored thread is used for the buttonholes if ordered.

It takes quite a bit of extra time to do this, and as a consequence, we cannot offer this feature with any “RUSH ORDER” garment. If you are interested in trying this yourself, we offer an instruction sheet which explains how you can hand stitch over the machine made buttonholes for a very authentic look.

Hand Stitched Button Holes …. (per hole) ….. $9.00
PLEASE NOTE:
Color squares shown on these pages are representative of colors used. These colors may vary slightly from actual fabric colors and are subject to a printer’s settings and ink quality. Monitor color images vary depending on RGB settings and quality. Minor fabric color variations will occur from dye lot to dye lot also.

If an actual swatch of fabric is desired, please e-mail us and we will be happy to send up to three fabric swatches FOR FREE. If more than three are desired, complete color swatch sample sheets of either the Military or Civilian fabrics (or both) can be ordered on our webpage: www.quartermastershop.com/fabric_menu.htm. Larger color images than pictured here can also be found on the individual fabric pages on the website.

**** ALL FABRICS SUBJECT TO AVAILABILITY ***

CIVILIAN STANDARD COST FABRIC COLORS — 14OZ WOOLS AND COTTONS

Black Wool Flannel  Charcoal Wool Flannel  Bankers Grey Wool Flannel  Choc Brown Wool Flannel
Tan Wool Flannel

Brown Cotton Duck  Nutmeg Cotton Duck  Black Cotton Drill 7oz  Khaki Cotton Twill 7oz
Charcoal Cotton Twill 7oz  Natural Cotton Twill 7oz

DELUXE EXTRA COST FABRICS- WOOLS, WOOLJEANS AND LINEN

Deluxe Black Wool Broadcloth  Deluxe Medium Grey Wool  Deluxe Emerald Green Wool  Deluxe Burgundy Wool
Deluxe Royal Blue Wool

Grey WoolJean  Brown WoolJean  Natural WoolJean  Oatmeal Linen
Brocade Fabrics for Civilian Vests

- Chocolate Satinette
- Navy Sante Fe Twill
- Burgundy Diamond Brocade
- Mocha
- Blue Stripe Brocade
- Champagne Satinette
- Bronze Satinette

Civilian Overcoat Wool Colors - 20 Ounce Wools

- Medium Grey Wool
- Richmond Grey Wool
- Brown Grey Wool
- Tan Butternut Wool
- Scarlet Red Wool (Extra Cost)
- Black Wool
- Dark Green Wool
- Dark Brown Wool

Cotton Shirt Colors (100% Cotton Unless Noted)

- Natural Cotton
- Fine White Cotton
Quartermaster Shop Measurement Chart

Name: ____________________________
Day Time Phone: ______________________

Modern Day Sizes Generally Worn

<table>
<thead>
<tr>
<th>Suit Coat Size:</th>
<th>Trouser Waist:</th>
<th>Inseam:</th>
<th>Shirt Neck:</th>
<th>Shirt Sleeve:</th>
</tr>
</thead>
<tbody>
<tr>
<td>5’ 4” thru 5’ 7”</td>
<td>5’ 8” thru 5’ 10”</td>
<td>5’ 11” thru 6’ 3”</td>
<td>6’ 4” thru 6’ 7”</td>
<td></td>
</tr>
</tbody>
</table>

Men’s Height chart;

For help with taking measurements- please see diagram and descriptions below.

HINTS:
- Please do not measure yourself. Have a friend help.
- Please use a cloth measuring tape and fill out the chart below completely.
- Accurate measurements are extremely important! Please double check measurements to insure accuracy.
- We will keep your measurements on file for future orders.
- If your weight or size has changed since your last order, it is your responsibility to inform us of this.
- We cannot accept returns of custom made clothing.

1. **Weight**: An important reference figure to help us determine if you have changed sizes since your last order.
2. **Height**: Taken standing against a wall, without your shoes on. (Feet and inches to the nearest half inch).
3. **Chest**: Expanded- Take a deep breath, Measure around the fullest part of chest over the nipples. (Encircling the back and chest with the cloth measuring tape.)
4. **Natural Waist**: Measure around the body 1” below the belly button.
5. **Hips**: Measure around the fullest part of the seat.
6. **Neck**: Measure around the neck at the Adam’s Apple.
7. **Largest Stomach Circumference**: Measure around the largest part of the stomach while relaxed. DON’T "SU CK IN" YOUR STOMACH!
8. **Coat Sleeve**: Relax arm by side, Measure from top of arm at shoulder to 2 inches below your wrist bone.
9. **Front Waist Length**: From the spot where your collar bones meet, measure 1" below your belly button.
10. **Back Waist Length**: From the small bone at the top of the spine, measure to the waist line in back.
11. **Across Top Of Shoulders**: Measure total width from shoulder bone to shoulder bone across the top spinal bone.
12. **Head Circumference**: Taken around the head, just above the ears. Is this the typical length of your hair?
13. **Finished Front Length of Shelljacket**: From the small "hollow" in front where your collar bones meet to the desired bottom of the jacket.
14. **Finished Back Length of Shelljacket**: From the small bone at the top of the spine to the desired bottom of the jacket.
15. **Finished Front length of Frockcoats**: The total length in front you want from collar bones to bottom edge of frockcoat.

If you have a specific front length you would like your custom garment to be, please fill out the rest of the measurement form. If you leave this area blank, you will receive a garment with the front length tailored to your height (i.e. standard Government issue length).

If you have any concerns or are unsure about your sizes, please call us at: 1-810-367-6702 from 8am to 4pm, Eastern Standard Time. By submitting this form you agree that the above measurements are correct.
Order Form

Ship To:  
Address:
City, State and Zip:
Credit Card # __________________________
Exp Date: __________ Day Phone: __________
Billing Address:
Email: ________________________________

<table>
<thead>
<tr>
<th>Qty</th>
<th>Size</th>
<th>Item Description (Please use Catalog Number and list all options you want)</th>
<th>Each</th>
<th>Total</th>
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Subtotal
Shipping
Sales Tax
Total
Deposit
BALANCE DUE:

Thank you very much for your order!

I have read pages 4 and 5 of the catalog and understand terms and conditions of sale and that Custom items are Not Returnable for refund or exchange.

Signature required: ____________________________________________________________

Prices are subject to change without notice. Text and Mathematical errors are subject to correction. Michigan Residents please add 6% State Sales Tax.